

BMM3643 Manufacturing Processes Metal Casting Processes (Sand Casting)

Individual Assignment 1

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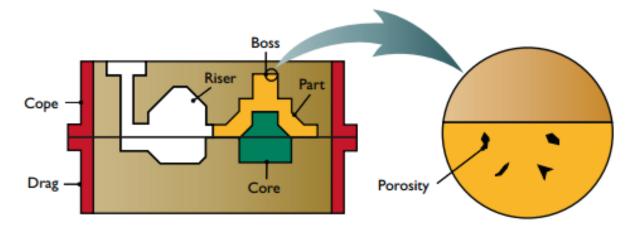
Assignment 1 - Sand Casting

- Aims
 - Able to explain and solved problem in sand casting process
- Expected Outcomes
 - Understand the fundamental of sand casting process
 - Able to explain sand casting features and functions
 - Understand the advantages and limitations in sand casting for selection
 - Able to analyze the cause of defect occurs in castings and capable to develop design product based on design considerations



Individual Assignment 1

- 1. Describe the drawbacks to having a riser that is (a) too large and (b) too small in sand casting process.
- 2. Porosity that has developed in the boss of a casting is illustrated in Fig. below. Show that the porosity can be eliminated simply by repositioning the parting line of this casting. Explain you answer with schematic diagram.





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Individual Assignment 1 Format

Please remember to **include the questions** given in the assignments. **Cover page** of the assignment should include:

Your Name & No. Matric
Section
Lecturer's Name
Submission date

ZERO MARKS for <u>PLAGIARISM & COPY/PASTE from internet</u> !!!

Late submission also will be penalized



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