

Introduction to Infrastructural Engineering

Introduction to Railway Engineering2

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Wear on rails

- The moving of number of wheels of train on rail cause wear on rails
- Depending on location wear of rail can be:
 - **Wear of rails on top or head of rail**
 - **Wear of rails at ends of rail**
 - **Wear of rail on the sides of head of rail**



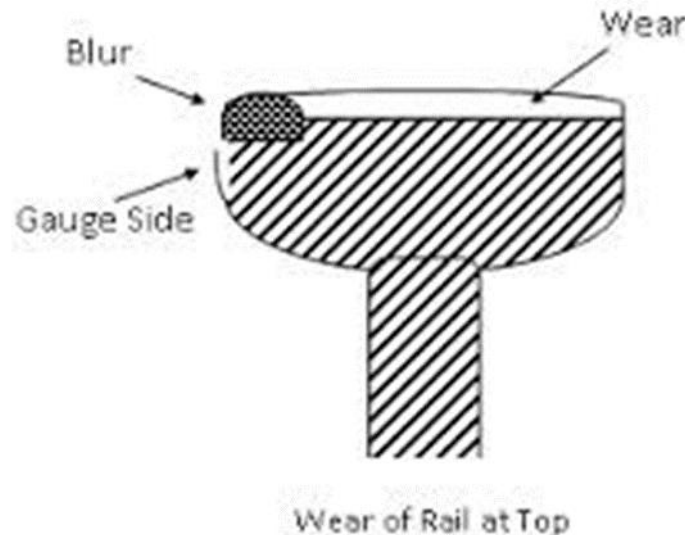
Wear of rails on top or head of rail

- The metal from top of rail flows and forms projections
- These are known as “BURRS”
- Causes:
 - The rails are worn out on top due to abrasion of rolling wheels over them
 - The heavy wheel loads are concentrated on very small areas – results into flow of metal from top
 - Impact of heavy wheel load
 - Grinding action of sand particles between rails and wheels



Wear of rails on top or head of rail

- Causes:
 - The corrosion of metal of rails especially near sea
 - The metal on top of rail burns during starting when the wheels slip or when brakes are applied to the moving trains



Wear of rails at end of rails

- Takes place at end of rail
- Much greater than wear at top of rails
- At expansion gap the wheels of the vehicle have to take a jump and during this jump, they impart a blow to the end of rail – causes wear of rail at end
- Wear due to high static pressure combined with impact blows
- End of rail gets battered – causes rough riding in the track, loosens the ballast under joints and disturbs sleeper

Wear of rails on the sides of rail head

- Most destructive type wear
- Occurs when tracks are laid on curves
- Causes:
 - Due to curvature, the pressure due to centrifugal force causes grinding action of wheel flanges on inner side of the head of outer rail
 - The vehicle don't bend to the shape of the curvature while moving over the curve – results into the biting of inner side of head of outer rail by wheel flanges



Allowable limits of wear

- In India, prescribed limit for wear is 5 % of rail weight.
- Allowable wear of 25 % of the section of head is also exceptionally adopted



Methods adopted to reduce wear of rails

- Use of special alloy steel
- Good maintenance of track
- Reduction of expansion gap
- Exchange of inner and outer rails on curves
- Introducing check rails
- Use of lubricating oil
- Head hardened rails



Use of special alloy steel

- At places where wear of rail is considerable special alloy steel rails are used
- Cost is more
- Increases life 2 – 3 times life of ordinary rail
- Recommended for switches & crossings, tracks with steeper gradients etc.



Exchange of inner and outer rails on curves

- On curves sometimes inner and outer rails are interchanged
- Possible where there is heavy wear at top of head of inner rail and heavy wear of the side of head of outer rail
- Thus top wear is exchanged with side wear

