



# **GUIDELINES FOR ELECTRICAL WIRING IN RESIDENTIAL BUILDINGS**

**2008 EDITION**  
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## CHAPTER 1

### 1.1 INTRODUCTION

These Guidelines are based on the Electricity Supply Act 1990, The Electricity Regulations 1994, MS IEC 60364:2003 Standard: Electrical Installations of Buildings, MS 1936:2006 Standard: Electrical Installations of Buildings – Guide To MS IEC 60364, MS 1979:2007 Standard: Electrical Installation of Buildings – Code of Practice.

The Guidelines were formulated through discussions with representatives from accredited institutions, technical officers (Safety and Supply) of the Energy Commission headquarters and comments from the industry.

The Energy Commission expresses its gratitude to all those involved, and especially to MARA (Institut Kemahiran MARA), GIATMARA (Pusat GIATMARA), Ministry of Youth and Sports (Institut Kemahiran Belia Negara and Institut Kemahiran Tinggi Belia Negara), Manpower Department (Institut Latihan Perindustrian) and the industrial sector and institutions who have cooperated significantly in the formulation and completion of these guidelines.

### 1.2 PURPOSE

The Guidelines For Electrical Wiring In Residential Buildings has been prepared as a wiring guide for all Wiremen and Electrical Contractors for undertaking electrical wiring in residential buildings to conform to the Electricity Regulations 1994.

The Guidelines are prepared in a concise and compact manner to facilitate the electrical wiring of residential buildings to be done adequately and to ensure its safety of use while meeting basic wiring requirements.

The Guidelines will also be useful for owners of residential buildings or wiring installations to recognise the requirements of safe and adequate electrical wiring.

It is hoped that the Guidelines will ensure that electrical wiring will be based on correct safety procedures and regulations and to avoid possible electrical accidents. Safety requirements in electrical wiring works have to be met to eliminate accidents causing physical injuries and loss of life or property. These requirements are as stated in Appendix 1.

### **1.3 REFERENCES**

Electricity Supply Act 1990;  
Electricity Regulations 1994;  
MS IEC 60364:2003 Standard: Electrical Installations of Buildings;  
MS 1936:2006 Standard: Electrical Installations of Buildings – Guide To  
MS IEC 60364; and  
MS 1979:2007 Standard: Electrical Installation of Buildings – Code of  
Practice

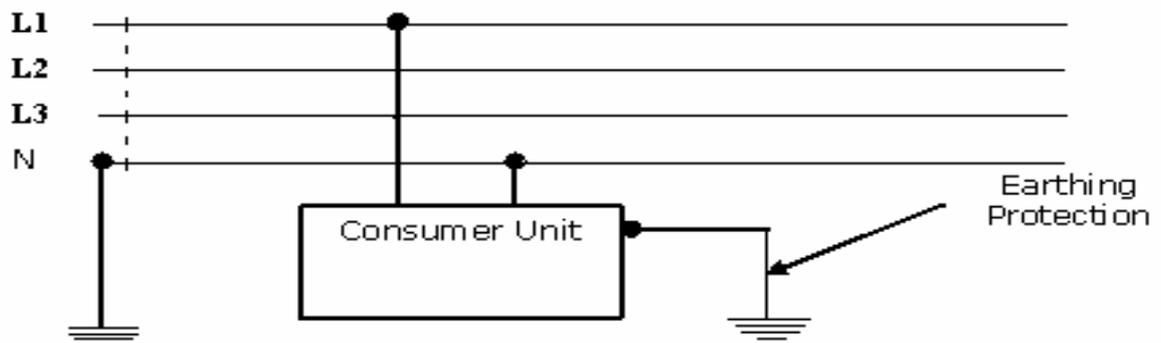
## CHAPTER 2

### SUPPLY SYSTEM

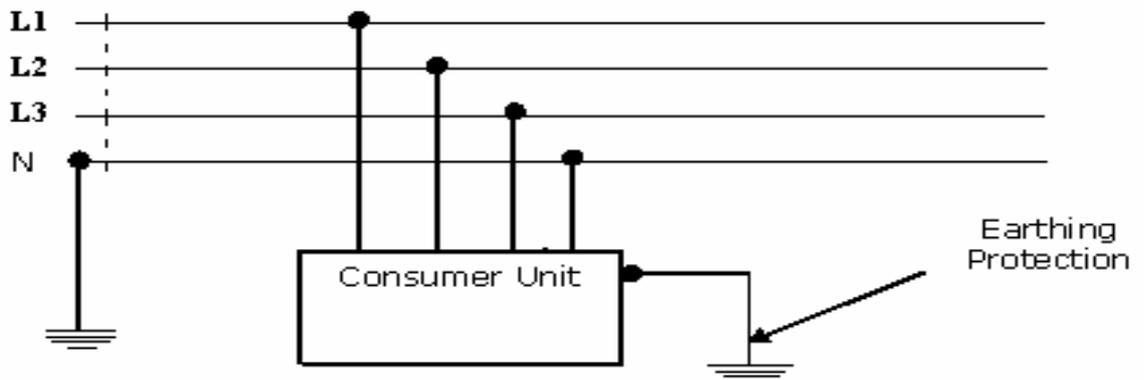
#### 2.1 Electricity Supply Specifications

Electricity supply for domestic consumers, according to MS IEC 60038 standards, meets the following specifications: -

- i. Single phase supply with nominal voltage of 230V, range +10%, -6%;
- ii. Three phase supply with nominal voltage of 400V, range +10%, -6%;
- iii. Permitted frequency is 50Hz  $\pm$  1%;
- iv. Earthing system type (TT System) as in Figure 2.1 and Figure 2.2.



**Figure 2.1: TT System (Single Phase)**



**Figure 2.2: TT System (Three Phase)**

All electrical equipment used must be suitable for operation with the stated electricity supply specifications.

## CHAPTER 3

### ELECTRICAL WIRING

#### 3.1 Legal Requirements

Regulation 11(1) of the Electricity Regulations 1994 states that all wiring or rewiring of an installation or extension to an existing installation, which shall be carried out by an Electrical Contractor or a Private Wiring Unit, have to obtain the approval in writing from a licensee or supply authority.

#### 3.2 Planning of Electrical Wiring Work

Prior to carrying out wiring work, the wireman/contractor should plan and determine the tasks to be undertaken so that the work carried out is tidy, neat and safe to be used. The wireman/contractor shall: -

- i. Undertake a site visit;
- ii. Determine the consumer load requirements;
- iii. Calculate the maximum load demand; and
- iv. Submit the plans, drawings and specifications.

The planning flow chart for building wiring installations is as shown in Figure 3.1.

##### 3.2.1 Site Visit

The purpose of the site visit is to determine: -

- i. Electrical equipment suitable for use;
- ii. Maximum load demand;
- iii. Single or three phase incoming supply;
- iv. Type of wiring; and
- v. Equipment arrangement.

##### 3.2.2 Determining Consumer Load Requirements

With the aid of the building floor plans, the installation requirements such as the proposed load, placement of electrical equipment and installation design plans can be determined.

##### 3.2.2 Calculating Maximum Load Demand

The estimate of the maximum load demand is for determining the specifications of the wiring equipment such as the cables and

accessories and subsequently to prepare the electrical installation plans.

According to clause 311 of MS IEC 60364 Part 1, to determine the maximum demand for each circuit while ensuring an economic and reliable design within the permitted voltage drop limits. Diversity factors may be taken into account.

The maximum current demand calculations for each circuit must be prepared. These details will show the current requirements, in amperes, for each phase and also assist in determining the cable sizes.

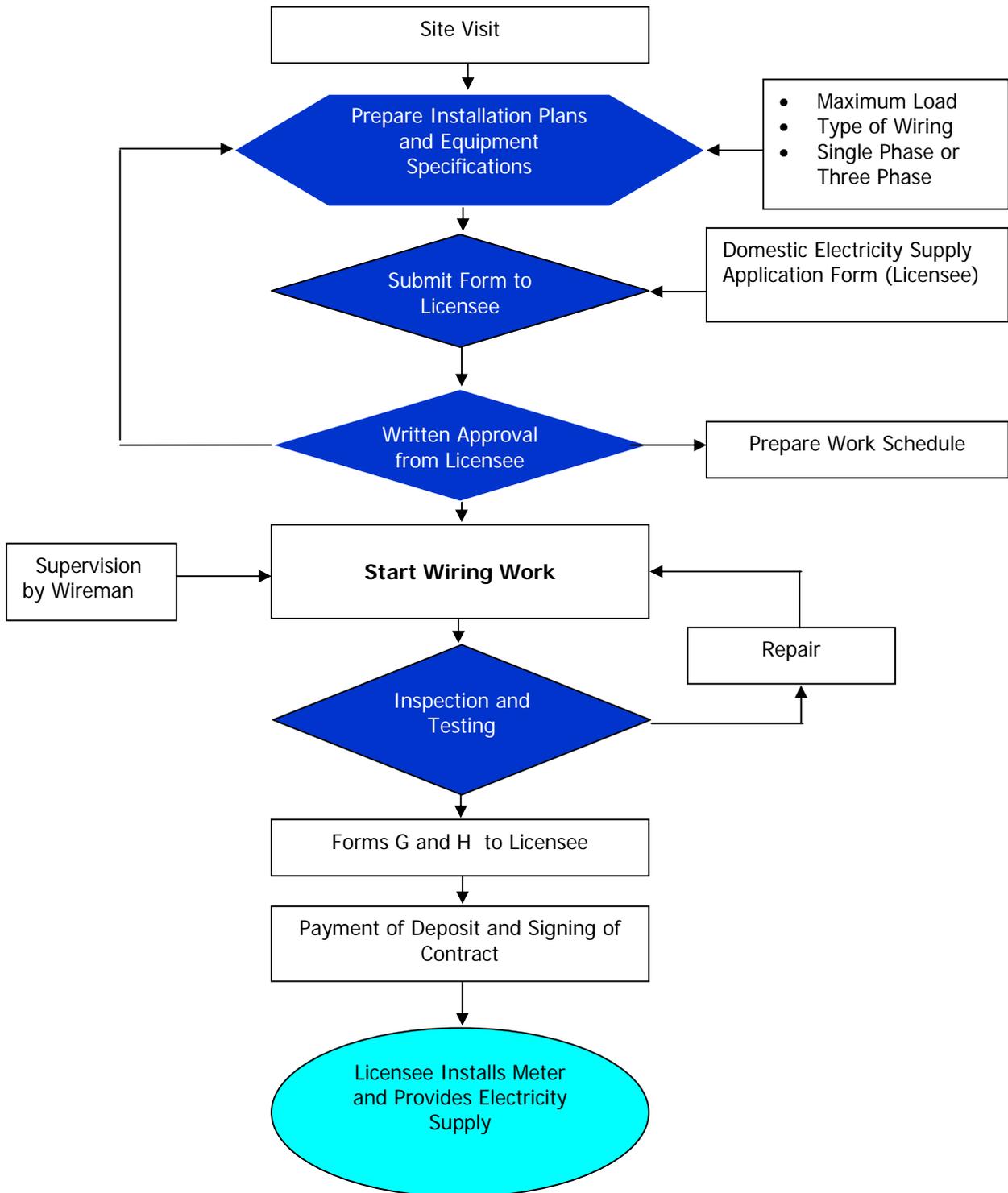
Refer to the Third Schedule (Table A and Table B) and Regulation 11(2) of the Electricity Regulations 1994 to estimate the maximum current demand and the diversity factors that may be used for domestic installations.

#### **3.2.4 Submission of the Plans, Drawings and Specifications**

Regulation 65 of the Electricity Regulations 1994 states that the eligibility to submit plans is as follows: -

- i. Wireman with Single Phase Restriction – Low voltage single phase up to 60 amperes.
- ii. Wireman with Three Phase Restriction – Low voltage up to 60 amperes.

**Figure 3.1: The Planning Flow Chart for Single Phase and Three Phase Supply Building Wiring Installations**



### 3.3 Features of Electrical Wiring

Electrical wiring composes of electrical equipment such as cables, switch boards, main switches, miniature circuit breakers (MCB) or fuses, residual current devices (RCD), lighting points, power points, lightning arrestors, etc..

Example 1 of a single phase consumer electrical wiring is as shown in Figure 3.2

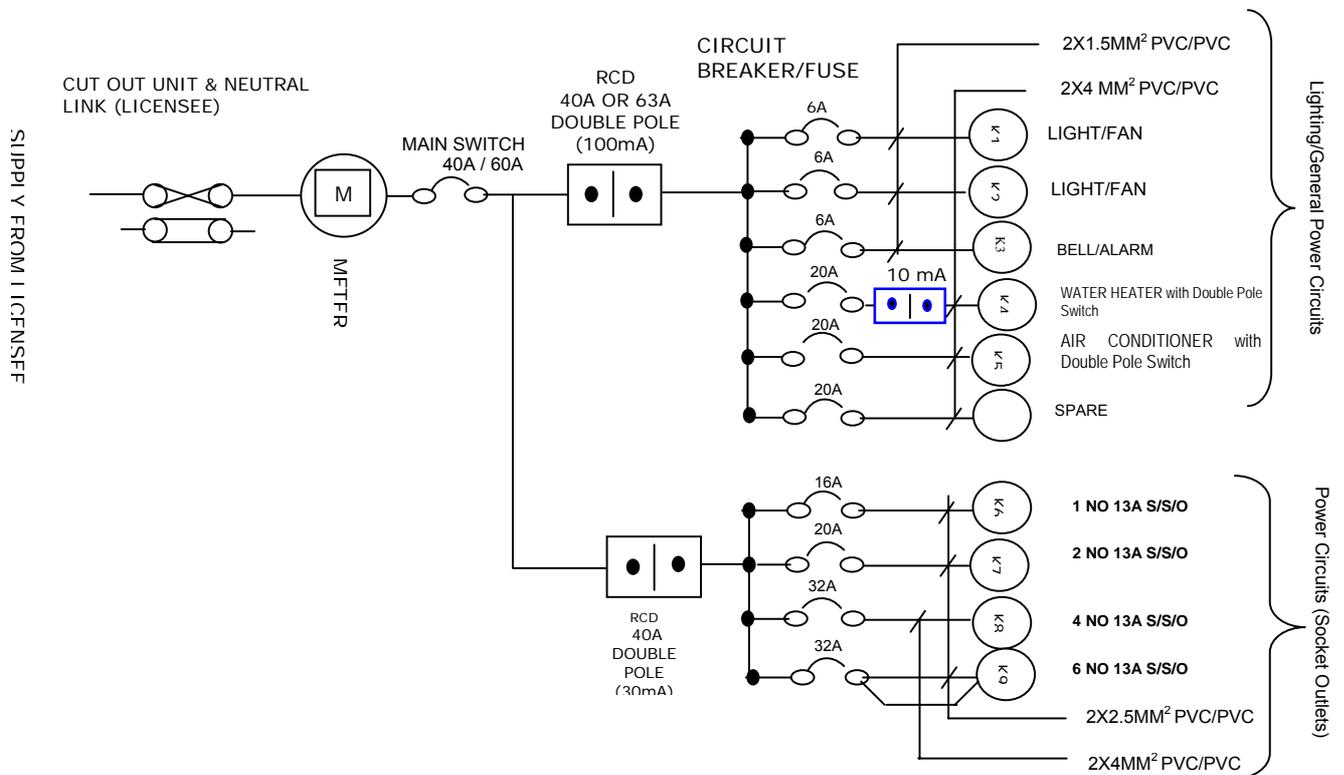


Figure 3.2: Example 1 of a Single Phase Consumer Electrical Wiring

Example 2 of a single phase consumer electrical wiring is as shown in Figure 3.3

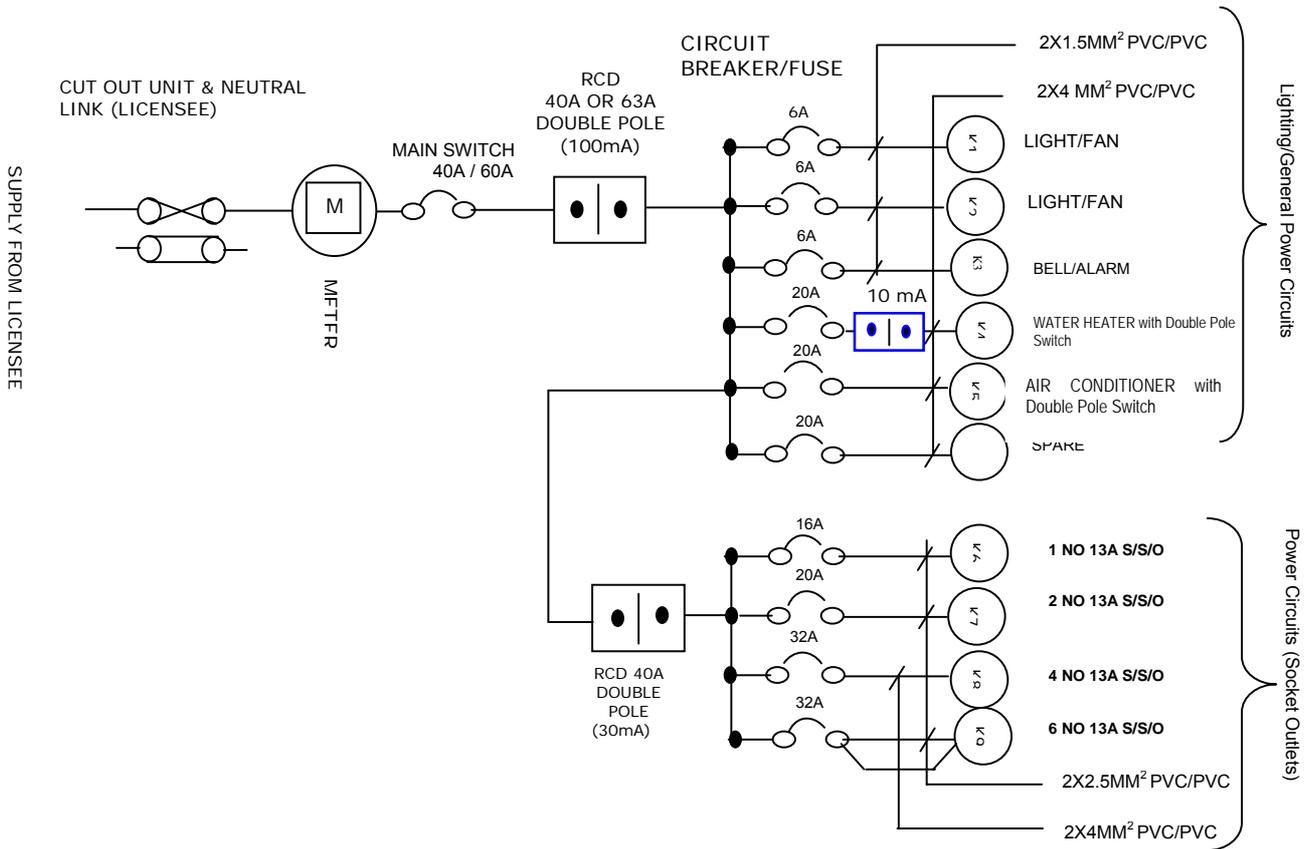


Figure 3.3: Example 2 of a Single Phase Consumer Electrical Wiring

Example 3 of a single phase consumer electrical wiring is as shown in Figure 3.4

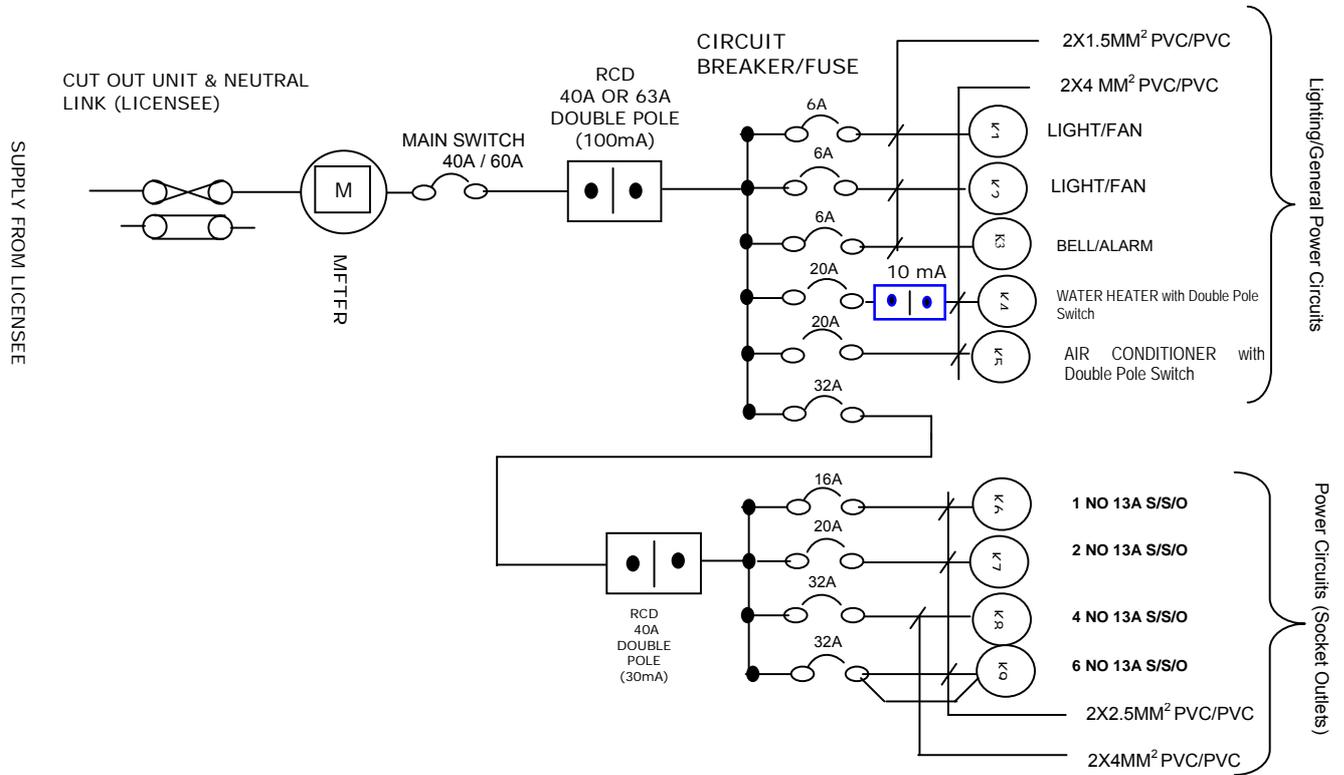


Figure 3.4: Example 3 of a Single Phase Consumer Electrical Wiring

\*\*Note : The wiring in Figure 3.3 and Figure 3.4 should incorporate a main RCD with a time delay of not exceeding 200ms.

Example 1 of a three phase consumer electrical wiring is as shown in Figure 3.5

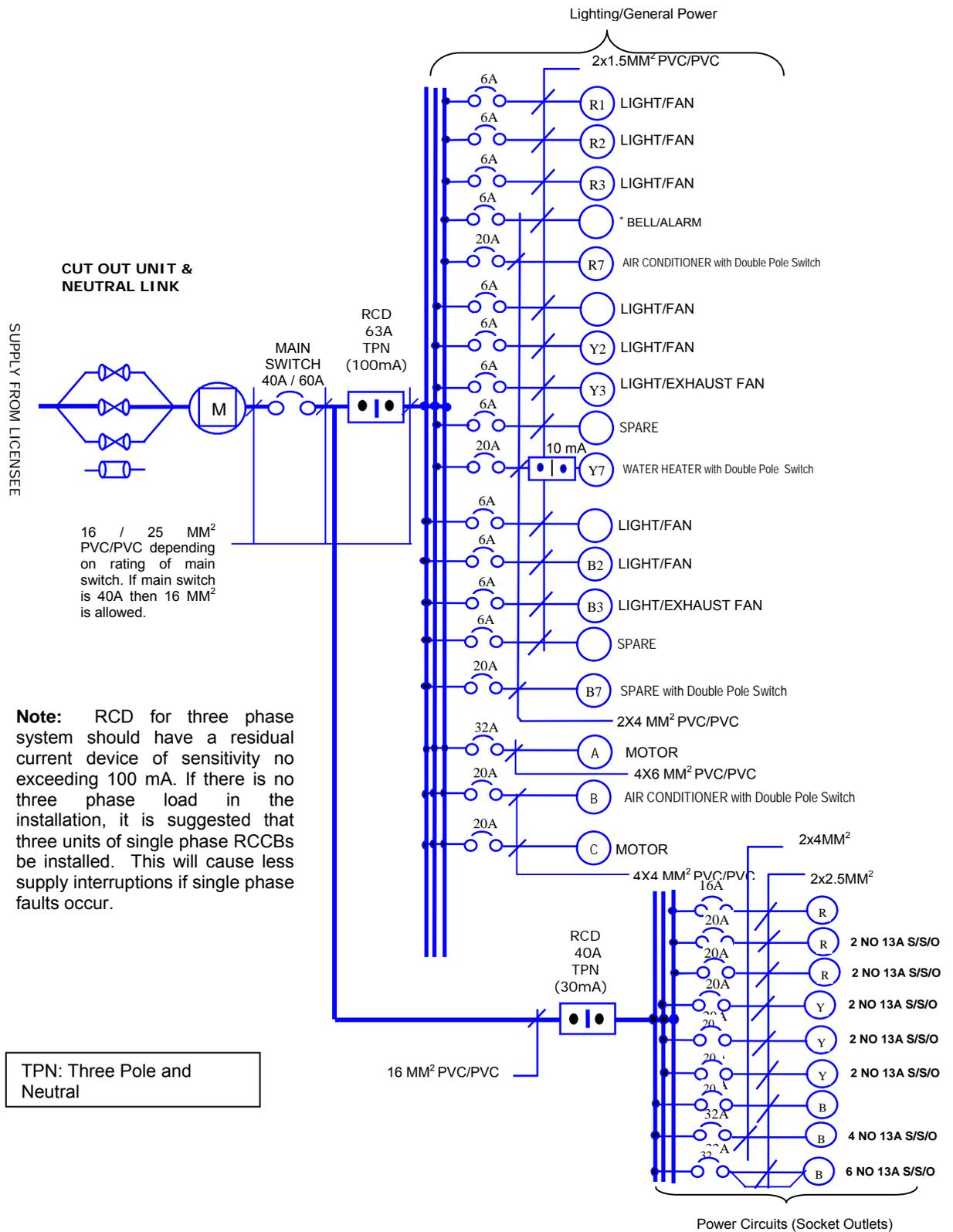


Figure 3.5: Example 1 of a Three Phase Consumer Electrical Wiring

Example 2 of a three phase consumer electrical wiring is as shown in Figure 3.6.

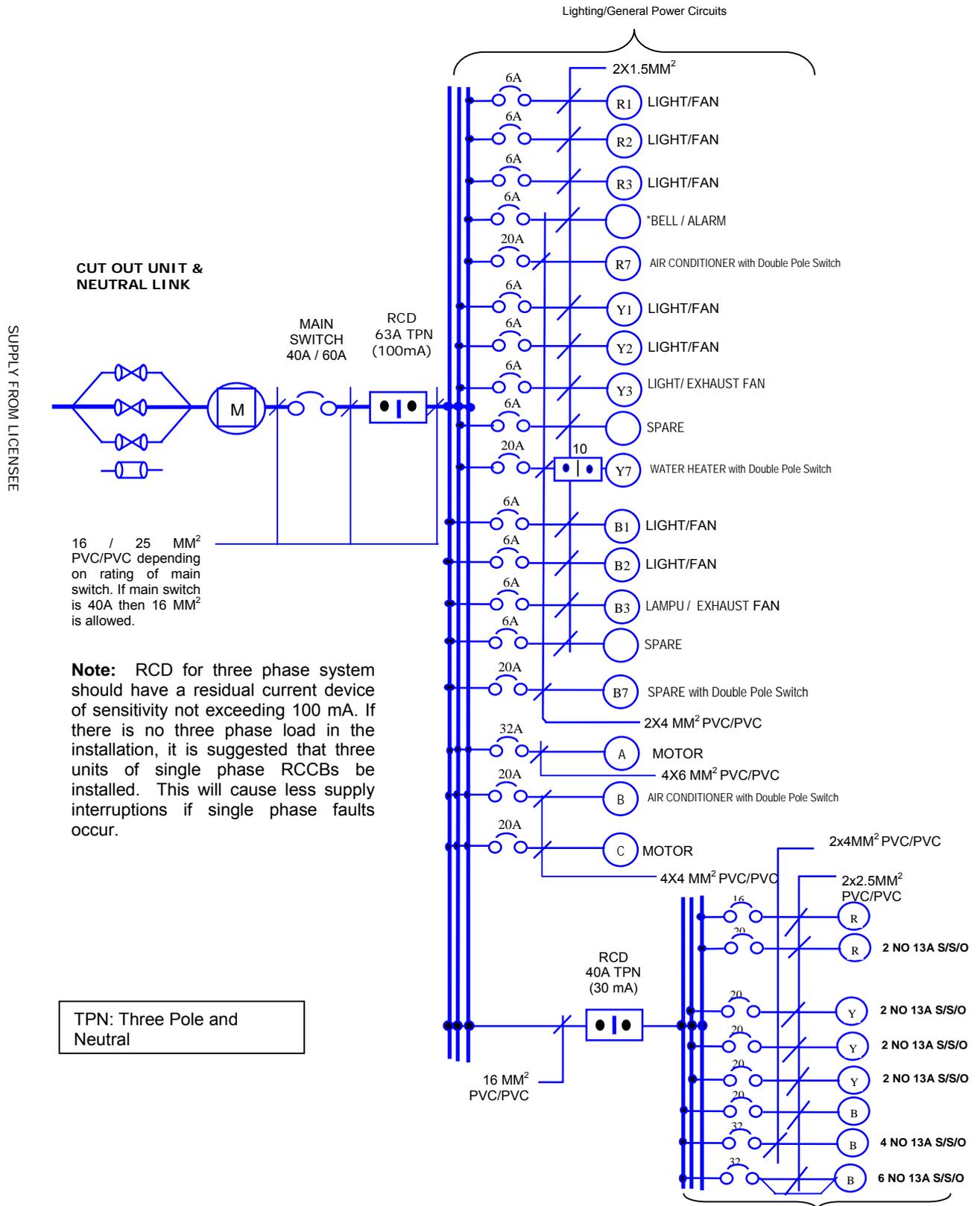
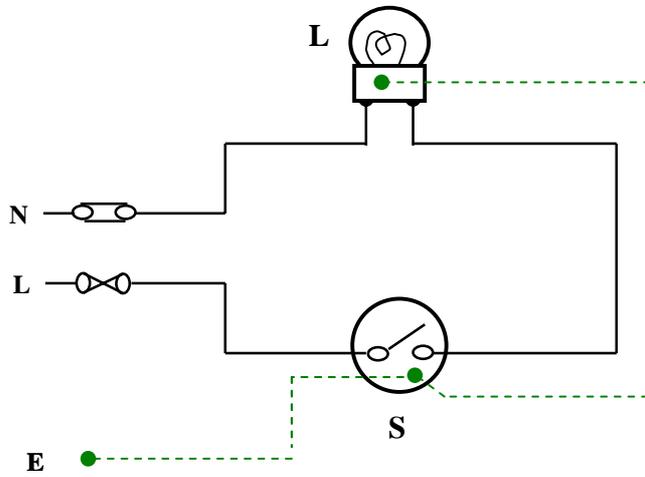
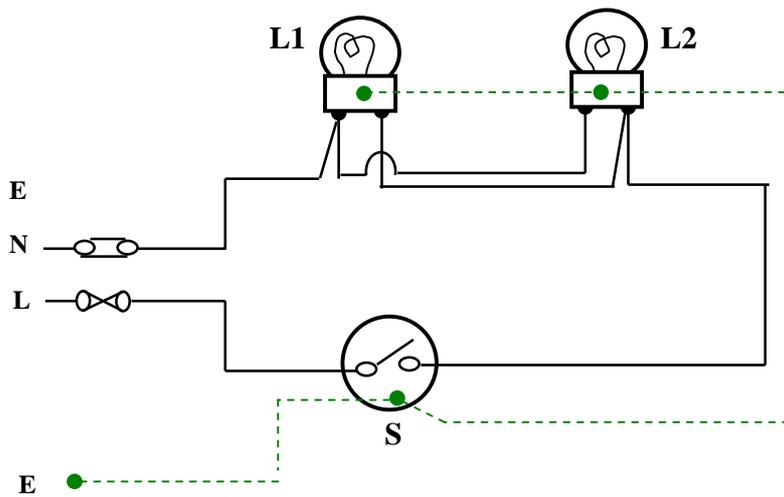


Figure 3.6: Example 2 of a Three Phase Consumer Electrical Wiring

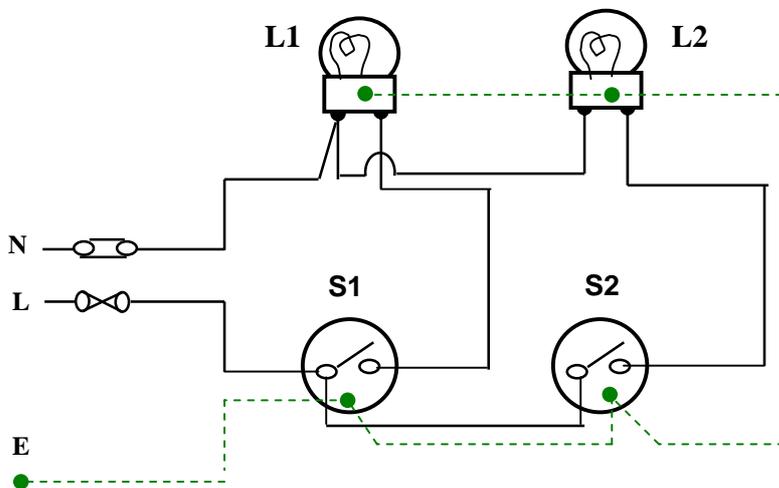
### 3.4 Examples of Lighting Circuits Schematic Wiring



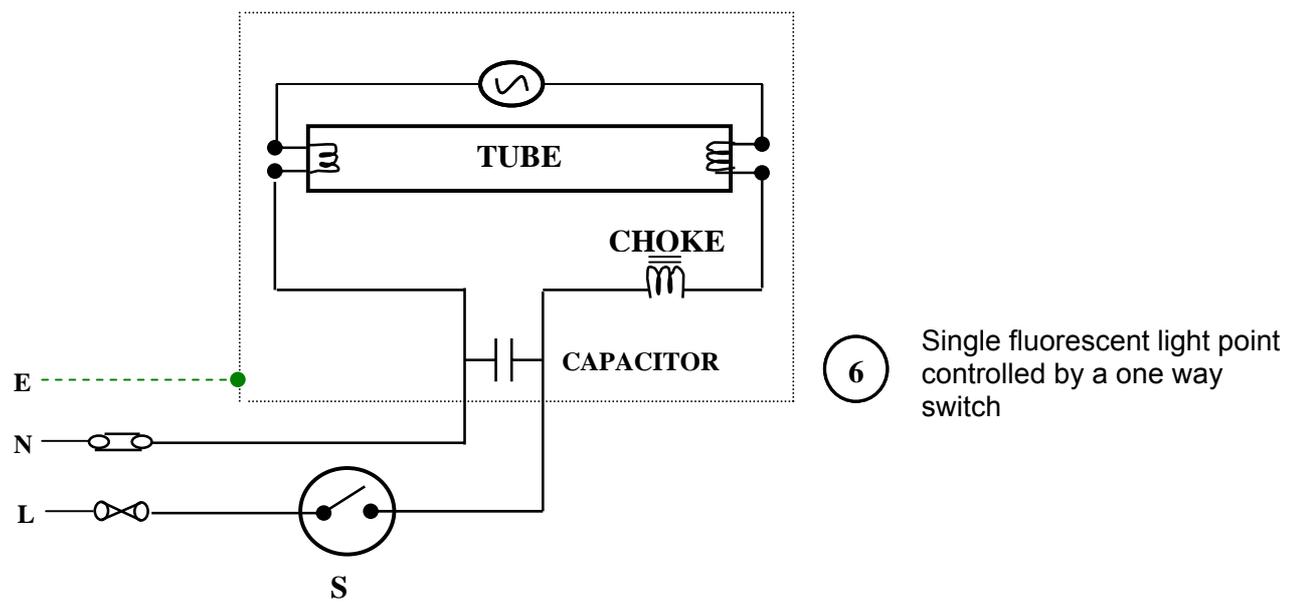
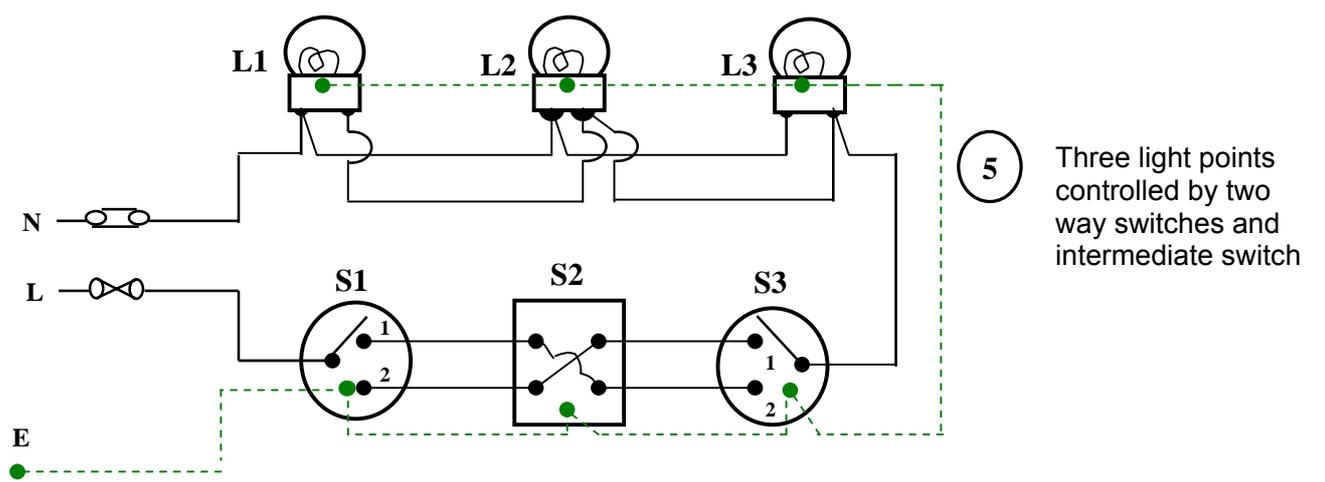
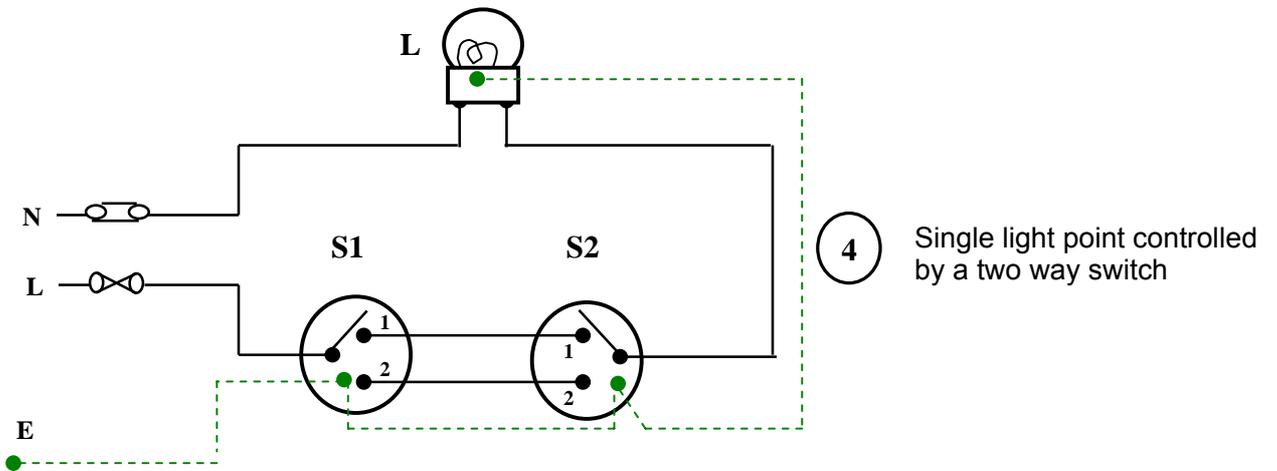
1 Single light point controlled by a one way switch



2 Two light points controlled by a one way switch



3 Two light points controlled separately by two one way switches

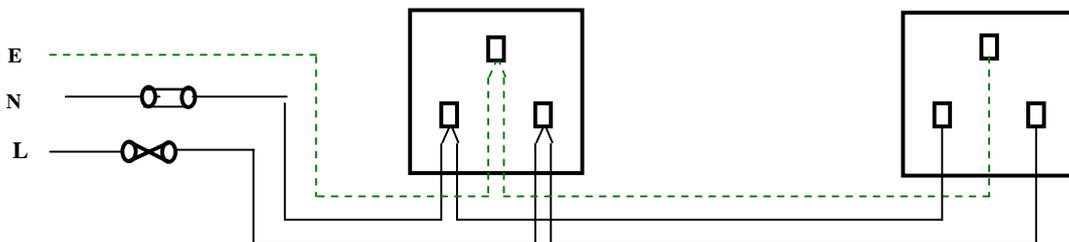


### 3.5 Examples of Socket Outlet Schematic Wiring

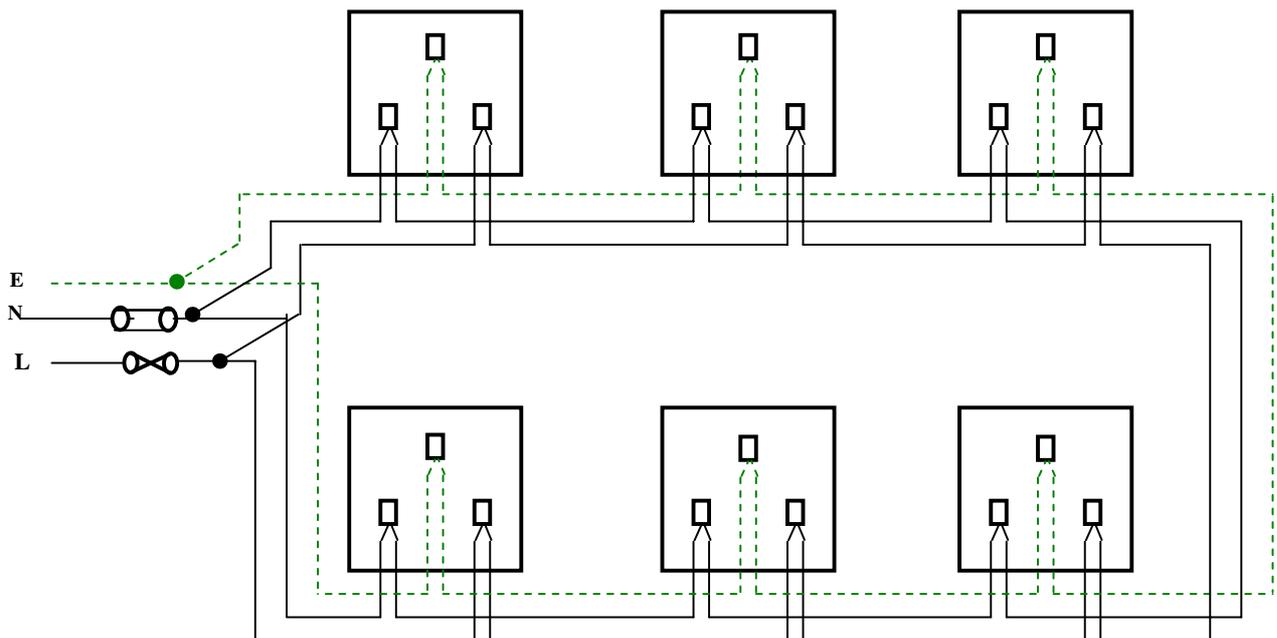
7 Socket Outlet – Single Socket



8 Socket Outlets – Radial Connection



9 Socket Outlets – Ring Circuit Connection



### 3.6 Final Circuit For 13A Socket Outlets

The total number of final circuits needed, the size of the conductors used and the maximum permitted floor area to be served can be determined by being guided by the table below.

<b>Circuit Type</b>	<b>Over Current Protection Rating (Fuse or MCB) (Ampere)</b>	<b>Minimum Size of Copper Conductor in PVC or Rubber Insulation (mm<sup>2</sup>)</b>	<b>Maximum Floor Area (m<sup>2</sup>)</b>
Ring	30 or 32	2.5	100
Radial	30 or 32	4.0	50
Radial	20	2.5	20

## CHAPTER 4

### CONTROL AND PROTECTION SYSTEM FOR ELECTRICAL WIRING

#### 4.1 Selection of Control and Protection System for Electrical Wiring

Control and protection of a wiring is a system of separation/isolation and switching, together with the protection system which are needed in every domestic wiring installation.

#### 4.2 Isolation and Switching

Examples of isolation and switching are switches, power plugs, socket outlets and circuit breakers. Their function is to manually connect and break the supply in a particular circuit without interfering with other circuits. They also aim to prevent the danger of electrical shocks during maintenance, testing, fault finding and repair works.

#### 4.3 Protection

This provides protection from dangers caused by electrical currents, such as over current, earth leakage current, short circuit, lightning, etc. to the wiring system, electrical equipment or consumer. The circuit below shows the isolation and protection devices which must be installed in a domestic electrical wiring system.

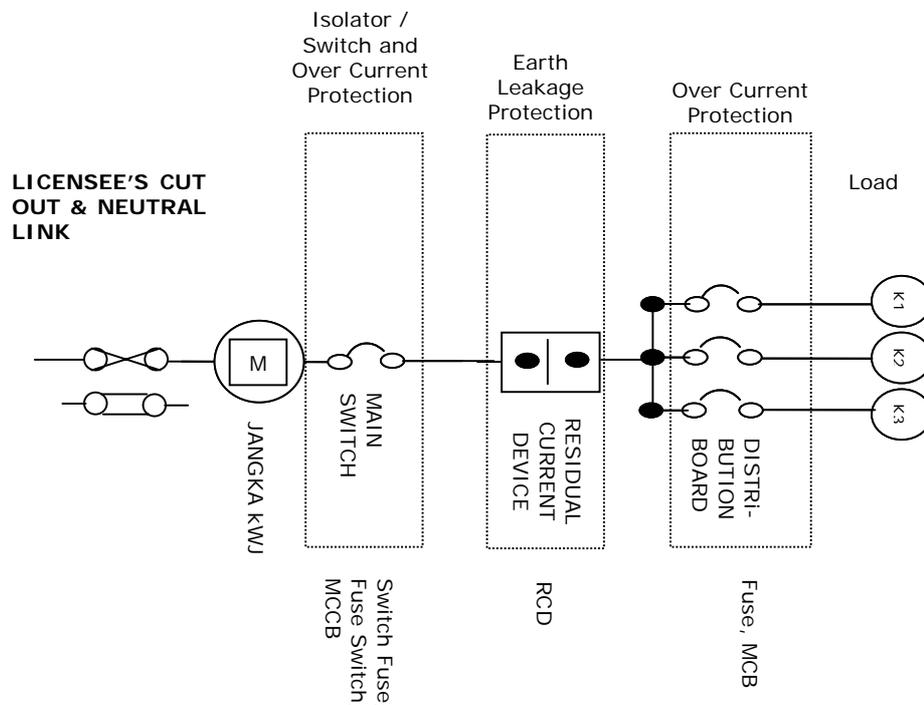


Figure 4.1 : Isolation and Protection Devices for Domestic Electrical Wiring

### 4.3.1 Current Protection

In general, protection from the dangers of current can be divided into two aspects, namely:

i. Overcurrent Protection (Over Load or Short Circuit)

Properly rated circuit breakers or fuses suitable for over load or short circuit protection must be used.

The circuit breakers or fuses must be installed on the live conductors only. For three phase circuits, all the circuit breakers or fuses must be combined in one set of circuits.

Selection of overcurrent devices must be based on the short circuit fault current levels of the circuit breaker or main switch (kA).

ii. Earth Leakage Current Protection

Properly rated Residual Current Devices (RCD) must be used for protection from earth leakage currents (to prevent electric shocks).

a) Regulation 36(1) of the Electricity Regulations 1994 states that for a place of public entertainment, protection against earth leakage current must be provided by a residual current device of sensitivity not exceeding 10 milliamperes;

b) Regulation 36(2) of the Electricity Regulations 1994 states that for a place where the floor is likely to be wet or where the wall or enclosure is of low electrical resistance, protection against earth leakage current must be provided by a residual current device of sensitivity not exceeding 10 milliamperes;

c) Regulation 36(3) of the Electricity Regulations 1994 states that for an installation where hand-held equipment, apparatus or appliance is likely to be used, protection against earth leakage current must be provided by a residual current device of sensitivity not exceeding 30 milliamperes; dan

d) Regulation 36(4) of the Electricity Regulations 1994 states that for an installation other than the installation in (a), (b) and (c), protection against earth leakage current must be provided by a residual current device of sensitivity not exceeding 100 milliamperes.

**Requirements For the Use of Residual Current Circuit Breakers (Sensitivity) Based on Regulation 36, Electricity Regulations 1994**

No.	Installation Type	Residual Current Device Sensitivity (Maximum)	Requirement
1.	Overall Wiring (Single Phase or Three Phase)	100mA (0.1A)	Mandatory
2.	Final Circuit for Power (13A socket outlets)	30mA (0.03A)	Mandatory
3.	Wet places (toilets and wet kitchens) /Water heater circuits	10mA (0.01A)	Mandatory

**4.3.2 Surge Protection Device (SPD)**

SPDs are encouraged to be used for protection against heavy lightning strikes (lightning surge) or significant over voltages (overvoltage surge). They can be installed near the incoming supply (before the RCD).

Specification for Surge Protection Devices:

Discharge Current Rating	$\geq 5$ kA
Conductor Type	Copper
Minimum Conductor Cross Sectional Area	4 mm <sup>2</sup>
Connection Distance from Incoming Supply	< 0.5 m

## CHAPTER 5

### CABLE SELECTION

#### 5.1 Selection of Wiring Cable Type

The selection of the cable size has to take into consideration the following:-

- i. All wiring cables must be PVC or PVC/PVC insulated with copper conductors. Conductors with cross sectional areas of  $16\text{mm}^2$  or less must be of copper. Aluminium conductors are not permitted. Refer to Table 4D1A in **Appendix II** for the current carrying capacities of copper conductor;
- ii. Cables for swimming pools must be water resistant PE (polyethylene) insulated;
- iii. The selected cable must be capable of delivering the electrical energy efficiently;
- iv. The cable size allows it to carry the current without heating the cable;
- v. The voltage drop must not exceed 4% of the supply voltage. Refer to Table 4D1B in **Appendix III**;
- vi. The cable insulation must be suitable for the surrounding conditions of the installation, such as the ability to withstand the surrounding temperatures and the ability to provide mechanical protection;
- vii. Each conductor in the installation must be protected from overcurrent by means of overcurrent protection devices needed to prevent damage to the cable insulation.

#### 5.2 Factors Related to Cable Current Carrying Capacity

The following factors in relation to the current carrying capacity of cables must be taken into consideration:-

- i. Surface wiring using clips – group factor;
- ii. Wiring using conduits – space factor 40%;
- iii. Wiring using ducts – space factor 45%;
- iv. Concealed wiring – group factor; and
- v. Concealed wiring using ducts – surrounding temperature factor.

### 5.3 Use of Minimum Cross Sectional Area Rating of Wiring Conductors

The following are the minimum cross sectional areas of conductors based on their applications:-

Conductor Cross Sectional Area in mm <sup>2</sup>	Material	Application
1.5 mm <sup>2</sup>	Copper	Lighting/fan circuit
2.5 mm <sup>2</sup>	Copper	13A socket outlet circuit
4.0 mm <sup>2</sup> – 6.0 mm <sup>2</sup>	Copper	General Power Circuit (example: water heater, cooker unit, motor/pump)
16.0 mm <sup>2</sup> / 25.0 mm <sup>2</sup>	Copper	Main Circuit

### 5.4 Use of Protection Conductor Minimum Cross Sectional Area Rating In Comparison with Phase Conductor Cross Sectional Area

The following table shows the protection conductor minimum cross sectional area in comparison with the phase conductor cross sectional area:

Phase Conductor Cross Sectional Area (S) (mm <sup>2</sup> )	Protection Conductor Minimum Cross Sectional Area (mm <sup>2</sup> )
$S \leq 16$	S
$16 < S \leq 35$	16
$S > 35$	$\frac{S}{2}$

### 5.5 Functions and Colour Identification of Non Flexible Cables

The following table shows the functions and colour identification of non flexible cables:

Function	Cable Colour
Phase of Single Phase Circuit	Red, Yellow or Blue
Red Phase of Three Phase Circuit	Red

Yellow Phase of Three Phase Circuit	Yellow
Blue Phase of Three Phase Circuit	Blue
Neutral of Circuit	Black
Protection/Earthing Conductor	Green or Green-Yellow

## 5.6 Flexible Cables

- i. Flexible cables of cross sectional area less than 4.0 mm<sup>2</sup> are used in installations for electrical accessories such as ceiling roses, lamp fixtures or attachments, socket plugs for mobile appliances, etc..
- ii. Flexible cables shall not be used for permanent wiring.
- iii. Flexible cables for the permanent use of electrical appliances should not exceed 3 meters in length.

## 5.7 Functions and Colour Identification of Flexible Cables

No. of Cores	Function	Cable Colour
1, 2 or 3	Phase Conductor	Brown
	Neutral Conductor	Blue
	Protection Conductor	Green or Green-Yellow
4 or 5	Phase Conductor	Brown or Black
	Neutral Conductor	Blue
	Protection Conductor	Green or Green-Yellow

## 5.8 Conductor Insulation and Types of Wiring

Various material and insulation layers are used for conductor protection. Cable selection in accordance to insulation layers must be done correctly for the type of the wiring installation as shown in the table below:

Conductor Insulation Layer	Wiring Type
Single Insulated Conductor	Conduit, Duct or Concealed
Double Insulated Conductor	Surface
Armored PVC Insulated Conductor	Underground Cable

## CHAPTER 6

### ELECTRICAL ACCESSORIES

#### 6.1 Selection of Wiring Accessories

- i. All wiring accessories to be used have to be of those approved by the Energy Commission and labelled with labels issued by SIRIM.
- ii. For all wiring using UPVC conduits: -
  - a) Switches, socket outlets, 3 pin plugs, ceiling roses, connectors, sockets – construction material shall be of polycarbonate type.
- iii. For all wiring using metal conduits: -
  - a) Switches, socket outlets and connectors – construction material shall be of metal clad type, and
  - b) All accessories shall be effectively earthed.
- iv. **Switch fuse** used in single phase installations shall have the fuse permanently connected and not move with the fuse.
- v. **Fuse switch** used in 3 phase domestic installations also has fuse and switch. The fuse connector is installed together to allow the fuse to move simultaneously with the switch.
- vi. **Lamp:**
  - a) Fluorescent lamps using magnetic ballasts (watt loss not exceeding 6 watts) shall be equipped with dry paper type capacitor;
  - b) Fluorescent lamps using electronic ballasts or high frequency electronic ballasts do not need capacitors;
  - c) Outdoor domestic lamp installations shall use weather proof and water proof lamps;
  - d) Submerged light installations (example in swimming pools, fountains, etc.) shall have water proof lamps with a voltage not exceeding 12 Volt AC.
- vii. **Electric water heaters** is divided into 2 types, namely instantaneous water heaters and stored water heaters (storage tank type)
  - a) Instantaneous water heaters shall be equipped with a 2 pole control switch and its own residual current device. Storage water heaters (storage tank type) shall be installed with an isolator and its own residual current device; and

- b) Water heaters exceeding 3kW shall be permanently connected to a 20A/30A rated circuit breaker/fuse with an isolator switch and residual current device.
  
- viii. **Electric cookers** exceeding 3kW shall have its own circuit connected permanently to a 30A rated circuit breaker or fuse with an isolator switch and cooker control unit incorporated with a 13A socket outlet. Two or more cooker appliances may be installed in the same room within a distance of 2 meters.
  
- ix. **Electric motors** (fence gate, air conditioners, fountains, swimming pools, fish ponds, water pumps) exceeding 373W but not exceeding 2238W, shall be connected permanently to a 20A/30A rated circuit breaker/fuse together with an isolator, motor starter and 15A socket outlet. The motor starter shall be of Direct-On-Line type with the appliance together with the contactor, overload relay and on-off control. The circuit breaker/fuse which controls the motor circuit shall be capable of withstanding the starting current of the motor.
  
- x. **Electric bells** – the circuit shall have a push button switch and a AC/DC transformer.
  
- xi. **Ceiling fans** shall conform to clause 21.101 of the MS 1219:2002 standard with regards to test on the suspension system of ceiling fans.

## CHAPTER 7

### EARTHING OF ELECTRICAL INSTALLATIONS

#### 7.1 Earthing

Earthing is a connection system between the metallic parts of an electrical wiring system and the general mass of the earth. This will provide an easy path with a low impedance or resistance to earth to enable the protection system to operate effectively. It will thus ensure safety to human beings/consumers from the dangers of electric shocks if earth leakage currents are present. In general, an electrical installation is earthed because of: -

- i. Safety reasons.
- ii. Protection system requirements.
- iii. Need to limit over voltages.
- iv. Need to provide a path for electrical discharge.
- v. Legal requirements.

#### 7.2 Classification of Earthing

Generally, earthing can be divided into 2 parts, namely: -

- i. **System Earthing**
  - a. To isolate the system under fault conditions;
  - b. To limit the potential difference between conductors which are not insulated in an area;
  - c. To limit the occurrence of over voltages under various conditions.
- ii. **Equipment Earthing**

Equipment earthing is undertaken to protect human beings/consumers. If a live source comes into contact with the equipment body, electrical energy will flow to the earth, without flowing through the human being/ consumer's body. This is because of the fact that the human body has a greater resistance compared with the resistance to earth.

#### 7.3 Types and Functions of Earthing Accessories

Earthing accessories are as follows: -

- i. **Earthing Electrode**  
Copper jacketed steel core rods are used as electrodes for domestic wiring.
- ii. **Equipotential Bonding**  
This is the conductor which is connected between the consumer earthing point and the exposed metallic part. The minimum cable size for this purpose is  $10 \text{ mm}^2$ .
- iii. **Protection Conductor**  
This is the conductor which connects the consumer earthing point with other parts of the installation which needs earthing. Its size is as follows:-
  - a) Same size as the phase cable up to a size of  $16 \text{ mm}^2$ ,
  - b)  $16 \text{ mm}^2$ , if the phase cable size is between  $16 \text{ mm}^2$ , and  $35 \text{ mm}^2$ ,
  - c) Half the size of the phase cable if the size of the phase cable exceeds  $35 \text{ mm}^2$ .

#### 7.4 Earthing Arrangements Using a TT System

- i. The first alphabet indicates the earthing arrangements from the supply side.
- ii. The second alphabet indicates the earthing arrangement in the consumer's installation.

T – first: Indicates that the supply system has its own earthing arrangements

T – second: Indicates that all metallic frames of the electrical appliances, etc. are connected directly to earth.

The earthing arrangement using a TT system is as shown in Figure 7.1.

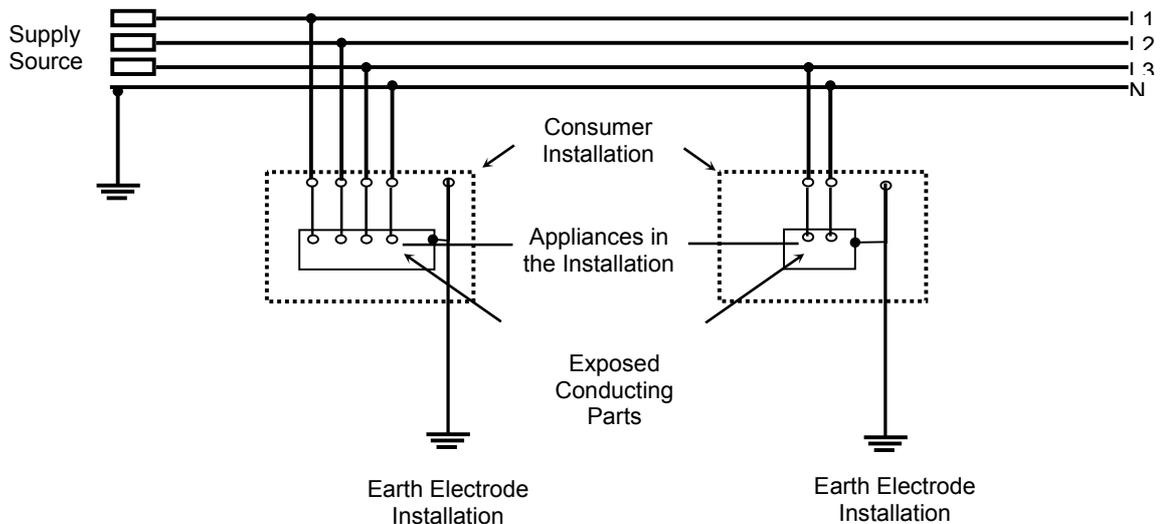


Figure 7.1: TT System Earthing

### 7.5 Parts that are Required to be Earthed

- i. All metallic structures in the wiring system (non current carrying) such as metallic covers, conduits, ducts, the armour of catenary wires, etc.;
- ii. A secondary winding point in a transformer; and
- iii. Frame of metal roof truss.

### 7.6 Parts that are not Required to be Earthed

- i. Short, isolated metallic parts for mechanical protection of cables which have non metallic sheaths other than conduits which are connected at entry points between the building and conduits which protect discharge lamp cables;
- ii. Cable clips for installing cables;
- iii. Metallic covers for lamps;
- iv. Small metallic parts such as screws and name plates which are isolated by means of insulation;
- v. Metallic lamp parts for filament lamps in water proof floors.

### 7.7 Termination to Earth

The termination to earth is done as shown in Figure 7.2.

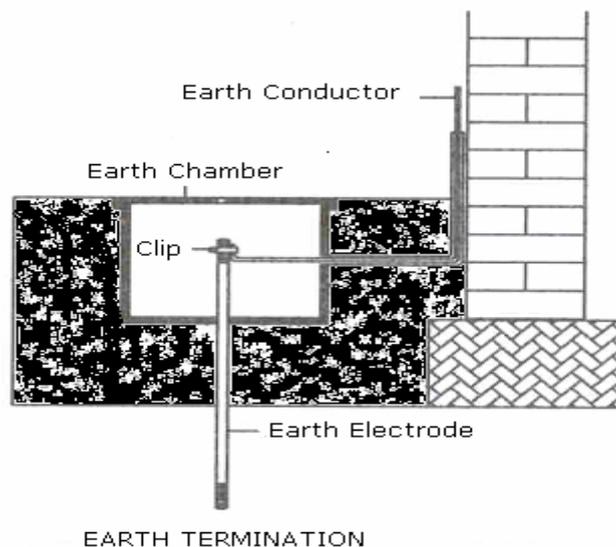


Figure 7.2: Termination to Earth

The earth chamber is of concrete or PVC while the earth electrode is of copper jacketed steel core rod type.

## 7.8 Earth Electrode Resistance

The maximum permitted earth electrode resistance for different types of installations is as shown in the Table below:

Earth electrode for installations protected by RCDs of sensitivity 100mA	10 ohm
Lightning arrestor earth electrode	10 ohm

## CHAPTER 8

### INSPECTION AND TESTING OF ELECTRICAL WIRING

#### 8.1 Legal Requirements

- i. Sub regulation 12(1) and 12(2) of the Electricity Regulations 1994 state that any electrical wiring in an installation shall be under the immediate supervision of a Wireman with Single Phase Restriction or Three Phase Restriction. Upon completion, the Wireman shall certify a Supervision and Completion Certificate.
- ii. Sub regulation 13(1) and 13 (2) of the Electricity Regulations 1994 state that the installation shall be tested by a Wireman with Single Phase Restriction or a Wireman with Three Phase Restriction authorised to test any installation, and who shall certify a Test Certificate for the installation.
- iii. Sub regulation 14(1) of the Electricity Regulations 1994 states that the Supervision and Completion Certificate and the Test Certificate as in regulations 12 and 13 shall be in Forms G and H respectively as prescribed in the First Schedule.

#### 8.2 Testing

On completion of a wiring installation, a number of tests on the installation have to be conducted to ascertain that the wiring circuits and connected appliances are safe for use. Prior to carrying out the tests, an inspection has to be done. The results of the inspection/supervision and test have to be presented in **Form G** (as in **Appendix IV**) and **Form H** (as in **Appendix V**).

To have the test certification as in Form H, the following tests shall be conducted:

- i. Continuity Test;
- ii. Insulation Resistance Test;
- iii. Polarity Test;
- iv. Earth Electrode Resistance test; and
- v. Residual Current Device Test.

### 8.2.1 Continuity Test

There are 3 main types of continuity tests for the final circuits:-

- i. Protection Conductor Continuity Test.
- ii. Final Ring Circuit Conductor Continuity Test.
- iii. Live and Neutral Conductor Continuity Test.

#### a) Protection Conductor Continuity Test

- To ascertain that all protection conductors are connected in the correct and effective manner.
- Test equipment – Multimeter (Ohm range) or Ohm meter.
- Test Method:
  - Ensure that the main switch, RCD and MCB are open circuited (switched off) and all loads are disconnected;
  - Connected the test leads as in the Figure 8.1;
  - The meter reading shall be less than 1 ohm.

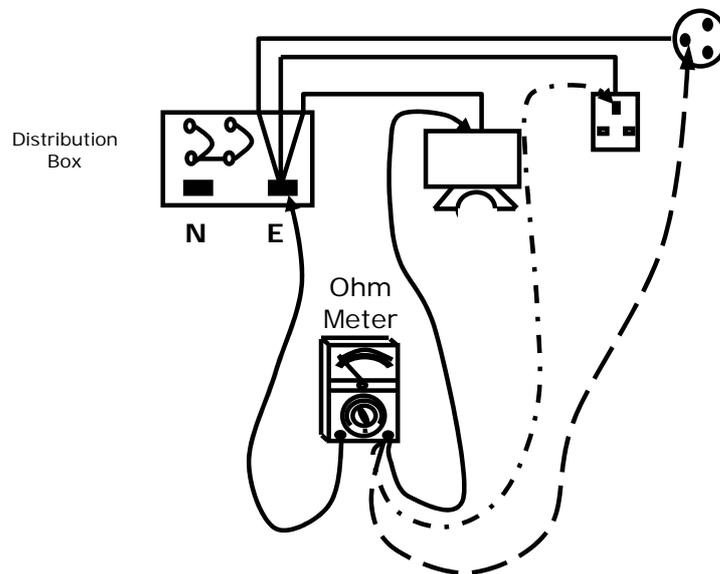


Figure 8.1 – Protection Conductor Continuity Test

b) **Final Ring Circuit Conductor Continuity Test**

- To ensure that all conductors around the ring circuit have continuity;
- Test Equipment – Multimeter (Ohm range) or Ohm Meter
- Test Method:
  - Disconnect both the supply source live conductors from the MCB, the neutral conductor from the neutral terminals and the earth conductor from the earth terminal in the distribution fuse box;
  - Connect the test leads as in the Figure 8.2 (E-E);
  - Repeat the procedure for (L-L) and (N-N);
  - The meter reading value shall be less than 1 ohm.

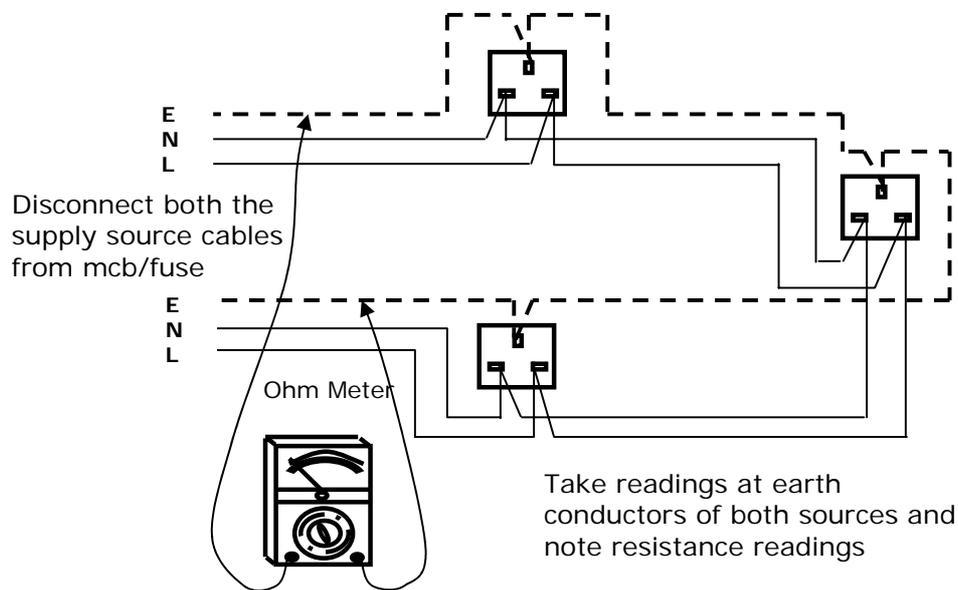


Figure 8.2 - Final Ring Circuit Conductor Continuity Test

c) **Live and Neutral Conductor Continuity Test**

- To ensure that each conductor in the circuit has continuity;
- Test Equipment – Multimeter (Ohm range) or Ohm Meter
- Test Method:
  - Switch off the Main switch, RCD and MCB;
  - Disconnect all loads;
  - Switch on all switches in the circuit;
  - Disconnect the fuses/final circuit breakers and close the circuit;
  - Carry out the test as shown in Figure 8.3;
  - The meter reading value shall be less than 1 ohm.

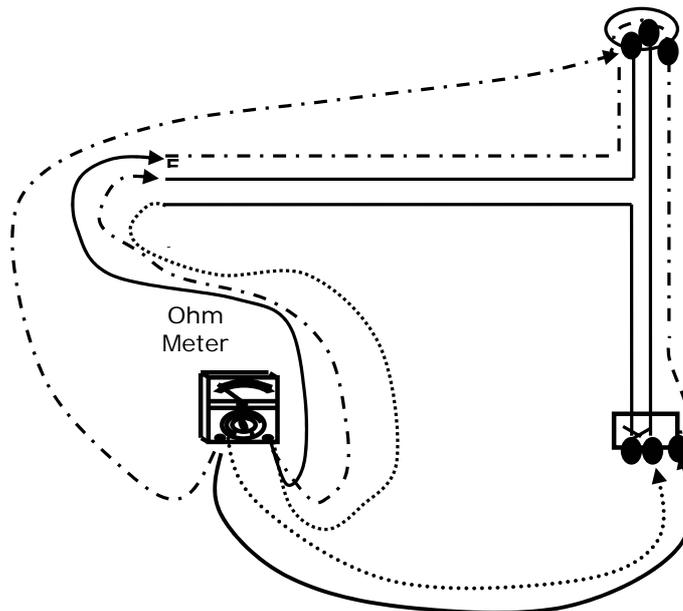


Figure 8.3 - Live and Neutral Conductor Continuity Test

### 8.2.2 Insulation Resistance Test

- i. Ensure that there is no leakage current between phase conductors, phase and neutral conductors and phase conductor and earth.
- ii. Test the strength of the cable insulation.
- iii. Test Equipment – Insulation Resistance Tester. operating voltage is 250VDC or 500VDC.
- iv. Test Method:
  - Switch off main switch;
  - Disconnect all loads;
  - Switch on all circuit control switches;
  - Carry out test as in the Table below;
  - Meter reading value shall be less than 1 Megaohm.

Test At Single Phase Consumer Unit	Test At Three Phase Consumer Unit		Test At Final Lighting Circuit	Test At 13A Socket Outlet Circuit – Radial Circuit and Ring Circuit
L & N	R & Y	B & N	L & N	L & N
L & E	Y & B	Y & E	L & E	L & E
N & E	R & B	B & E	N & E	N & E
	R & N	N & E		
	Y & N			

Minimum values for insulation resistance are as in the table below.

Nominal Circuit Voltage (Volts)	A.C. Test Voltage (Volts)	Minimum Insulation Resistance (MegaOhms)
Extremely low voltage circuit receiving supply from an isolating transformer / SELV	250	0.25

Up to and including 500V except the above cases	500	0.5
Exceeding 500V	1 000	1.0

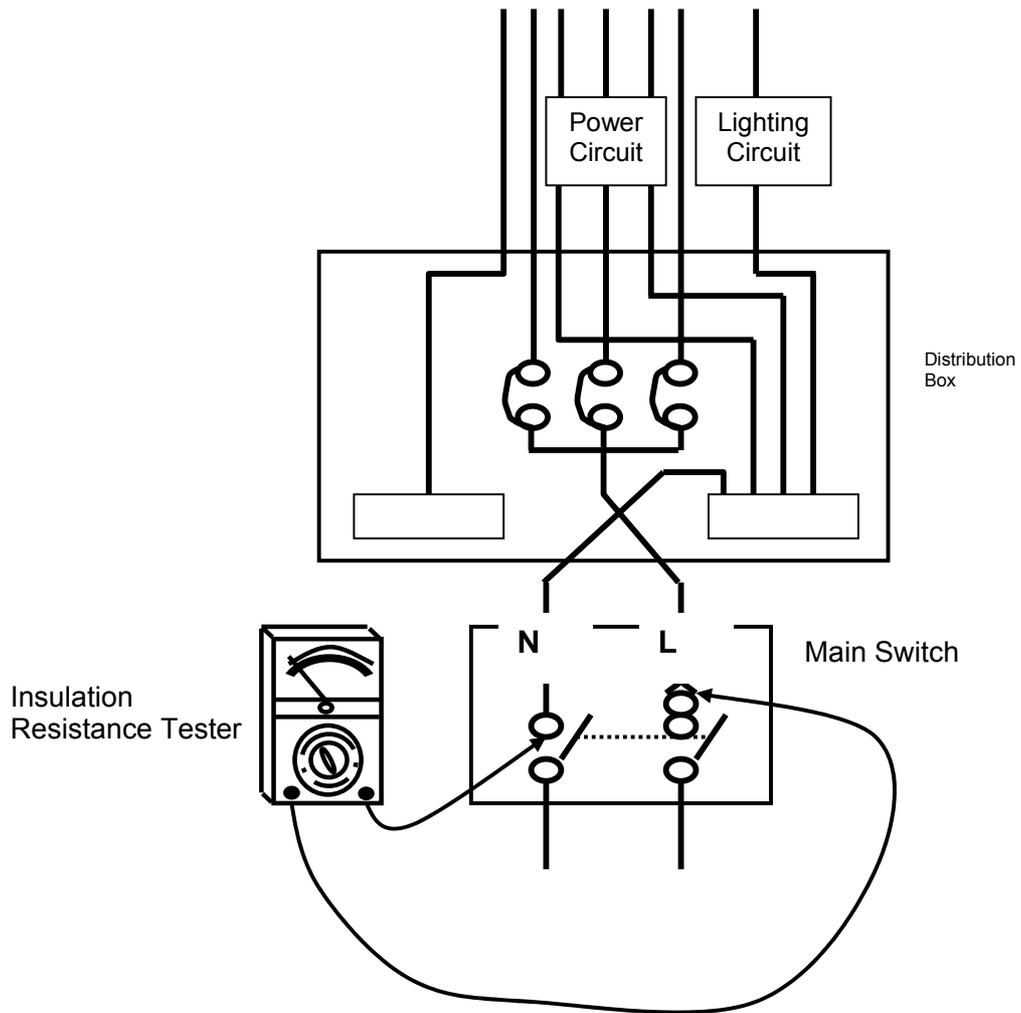


Figure 8.4 – Insulation Resistance Test

### 8.2.3 Polarity Test

- i. Ensure that each fuse or single pole control and protection device is connected only in the phase conductor.
- ii. Intermediate contact of Edison screw lamp holder is connected to the phase conductor.
- iii. Ensure that phase, neutral and earth conductors at socket outlets are connected at the correct terminals.
- iv. Test Equipment – Multimeter (Ohm range) or Ohm meter.
- v. Test Method:
  - Switch off Main switch;
  - Disconnect all loads
  - Switch on all circuit control switches;
  - Carry out test as in Figure 8.5;
  - Test switches and single phase control devices at the phase conductors.
  - Test socket outlet connection sources.
  - Test Edison screw lamp holder connections.
  - Meter reading value shall be less than 1 ohm.

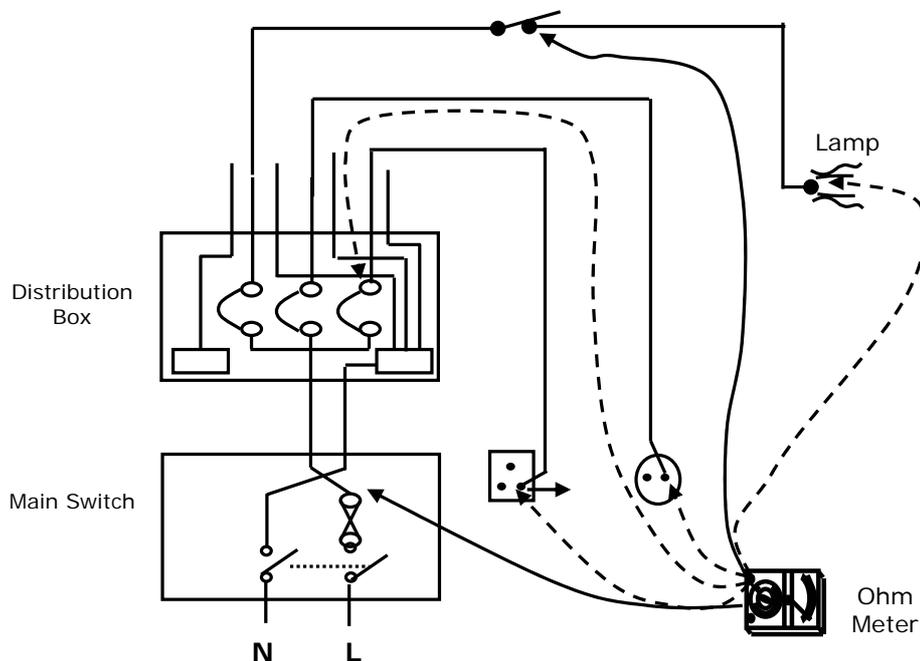


Figure 8.5 – Polarity Test

### 8.2.4 Earth Electrode Resistance Test

- i. To test the earth electrode resistance.
- ii. To ascertain the suitability of the location of the electrode.
- iii. To ensure that the electrode is not buried within the resistance area of another electrode.
- iv. Test equipment – Earth Resistance Tester.
- v. Test method: -
  - Terminal 'E' is connected to the electrode to be tested (green conductor)
  - Terminal 'P' is connected to the potential spike (yellow conductor) at a distance of 10 meters from the earth electrode.
  - Terminal 'C' is connected to the current spike (red conductor) at a distance of 20 meters from the earth electrode.

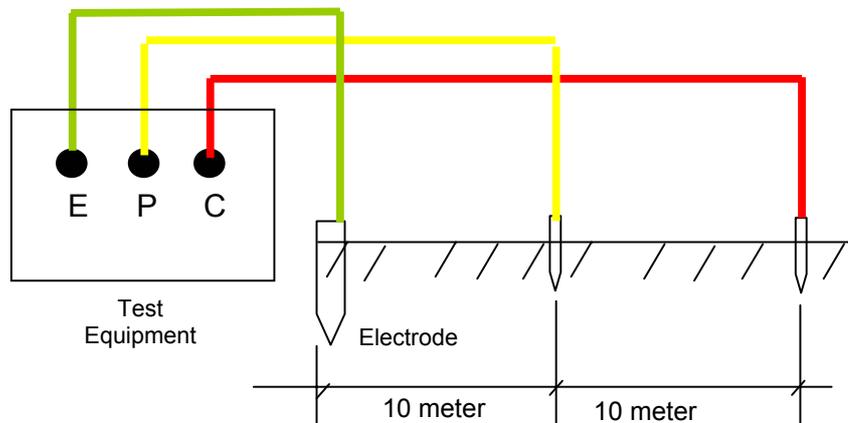


Figure 8.6 – Earth Electrode Resistance Measurement

### Earth Electrode Resistance Measurement Method (Figure 8.6)

This test must be repeated at least three times, to ensure that the reading is not affected by interacting earthing regions.

- i. Record the first reading ( $Z_1$ )  
Example :  $Z_1 = 10 \Omega$
- ii. Move the voltage spike to a distance of 6 meters from the original position. Record the second reading ( $Z_2$ )  
Example :  $Z_2 = 10 \Omega$
- iii. Move the voltage spike to a distance of 6 meters from the original position. Record the third reading ( $Z_3$ )  
Example :  $Z_3 = 10 \Omega$

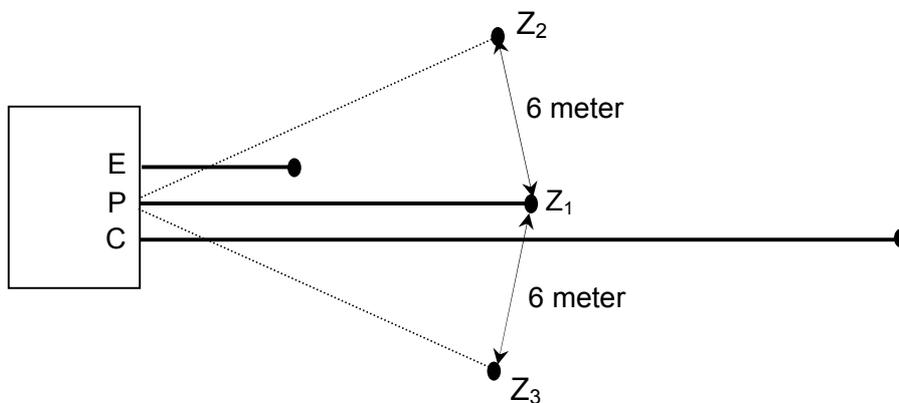


Figure 8.7: Earth Electrode Resistance Measurement

#### **Result:**

From the three resistance values, obtain the average value of the tested earth electrode resistance.

$$\begin{aligned} Z &= \frac{Z_1 + Z_2 + Z_3}{3} \\ &= \frac{10 + 10 + 10}{3} = 10 \Omega \end{aligned}$$

### 8.2.5 Residual Current Device Test

- i. Ensure that the residual current device (RCD) trips within the set time on the occurrence of current leakage to earth.
- ii. Test Equipment – RCD Tester/ RCCB Tester
- iii. Test Method 1
  - Use the Trip Test Button
  - Press the trip button found on the RCD to determine if it trips or otherwise. This test would not be able to determine the sensitivity of the RCD nor the time taken for it to trip.
- iv. Test Method 2
  - Use a RCD Tester

This equipment is equipped with a 13A plug which can be connected to a 13A socket outlet. Select the RCD sensitivity to be the same as the sensitivity of the RCD to be tested, to determine if the RCD can trip. The time to trip shall not exceed 40 millisecond.
  - Test method –
    - a) Position the selection switch in accordance with the sensitivity of the RCD used. Example: 100 mA / 0.1 A
    - b) Position the operations switch to 'No Trip' ( $\frac{1}{2}$  Rated mA = 50%), connect the 3 pin plug to the 13A socket outlet.
    - c) Switch on the 13A socket outlet – ensure that the P-N and P-E lights light up. This shows that the polarity is correct. (Note: if both the lights as above do not light up, the test cannot be continued).
    - d) Press the test button – the reading shows less than 200 millisecond and simultaneously the 'test' light lights up and the P-N and P-E lights do not light up. At that instant the RCD will not trip.
    - e) Move the selection switch to 180° (+ve wave) – repeat steps (d) and (e).

- f) Move the operations switch to 'Trip' (Rated mA = 100%).
- g) Press the test button – RCD will trip and the indicated reading shall not exceed 200 millisecond.
- h) Move the selection switch to 0° (-ve wave).
- i) Press the test button – RCD will trip and the indicated reading shall not exceed 200 millisecond.
- j) The above test is repeated until a near correct reading is obtained.
- k) Record the test results.
- l) Change the operations switch to 'Fast Trip' and press the test button – RCD will trip within a time not exceeding 40 millisecond.
- m) Repeat a number of times at 0° or 180°.

v. Test results must be as shown in the following table:-

No	Operations Switch Position	Operating Time	Result
1	No Trip	> 200 ms	No Trip
2	Trip	< 200 ms	Trip
3	Fast Trip	< 40 ms	Trip

**SAFETY REQUIREMENTS FOR ELECTRICAL WIRING WORKS  
IN RESIDENTIAL BUILDINGS**

**1.1 Safety Requirements**

Safety requirements for electrical wiring works have to be followed to eliminate any accidents which can result in physical damage or loss of life or property. Failure to meet the safety regulations may result in workers, consumers or the public being inflicted with electrical shocks.

In addition to this, safety steps will also encourage workers or electricity consumers who are disciplined and who always give importance to safety.

**1.2 Safety Steps**

Safety requirements have to be followed whenever electrical works are undertaken in a residential building.

**i. Personal Safety**

- a. Use suitable personal protection equipment as needed such as safety shoes, gloves, safety helmet, etc. when at the work place.
- b. Use safety clothing suitable for the work to be undertaken.
- c. Do not wear jewellery or decorative items such as rings, watches, chains, etc. while carrying out electrical works.

**ii. Safety at the Work Place**

- a. Acquire knowledge about the dangers of electrical works that is to be undertaken and how to deal with those dangers.
- b. Always adhere to the safety regulations which have been set for the work place.
- c. Ensure that the electricity supply is switched off before carrying out the works.
- d. Acquire the needed knowledge and practice a cautious and calm attitude while working, ensure cleanliness in and around

the workplace, do not smoke and always coordinate work with fellow workers.

- e. While working at elevated places, the worker should always use suitable equipment such as wooden or aluminium ladders, iron scaffoldings or platforms, safety belts or other equipment needed to ensure that the work can be undertaken safely.
- f. Use electrical equipment which is operational and safe to be used and ensure that the supply for it is being supplied through a residual current device (RCD) with a sensitivity of 30 mA.
- g. Ensure that exposed temporary supply electrical cables have mechanical protection.
- h. If inflammable or corrosive material is present, necessary safety steps have to be undertaken as required by the relevant safety regulations.

### 1.3 Dangers of Electrical Shocks

- i. **Electrical Shock**

Electrical shocks can occur due to direct or indirect contact.

- a. **Direct Contact:**

Direct contact occurs when the worker or consumer receives an electrical shock on touching directly a live conductor or cable.

- b. **Indirect Contact:**

Here the electric shock occurs due to contact with a part which is connected to the electrical installation and not to a direct contact with a live cable or conductor, possibly due to damages in the appliance or insulation, resulting in leakages of current.

## ii. **Why Electric Shocks Occur**

### a. **Unsafe Work Method or Action**

- **Undertaking Electrical Work Without Disconnecting the Supply**

Maintenance or circuit testing work done without disconnecting the supply will have a high possibility of electrical shocks occurring.

- **Not Following Safe Work Procedures**

To eliminate the occurrence of electrical shocks, each worker has to always follow safe work procedures which are set by regulations and standards.

### b. **Defects in the Electrical System**

- **Leakage Current**

Leakage currents or earth leakage currents can result in the metallic frames becoming live and energised. This can give rise to the danger of electrical shock to the worker, consumer or the public if they hold or come into contact with the metallic frame.

- **Exposed Conductor or Disconnected Cable**

Exposed conductors or cables which are broken and are alive (energised) can result in electrical shock when touched. The supply source must be immediately isolated or switched off and a report must be made to the responsible entity.

## 1.4 **First Aid and Basic Pulmonary Resuscitation**

### i. **First Aid**

First aid is the initial assistance given to a person who has met with an accident, is sick or is injured to prevent the condition of the victim from becoming more serious while awaiting the arrival of the paramedics (ambulance) or before being brought to the hospital.

ii. **Pulmonary Resuscitation**

Pulmonary resuscitation has to be undertaken to assist the victim who has breathing difficulties as a result of being drowned, receiving an electrical shock, etc.. Pulmonary resuscitation has to be carried out in accordance to the correct method as stated in the first aid manuals issued by accredited first aid bodies.

iii. **First Aid Box**

A first aid box has to be provided by the building owner, construction site supervisor or brought personally by the worker under the supervision of the responsible person.

**1.5 Training Programme**

The management shall conduct periodic training programmes for the workers with regards to work safety on aspects including the following: -

- i. Dangers of electrical work being undertaken and how to control those dangers;
- ii. The safety regulations set for the work place; and
- iii. First aid procedures.

**1.6 Fire Prevention**

Fire Extinguisher

A suitable, functioning fire extinguisher to control fires has to be made available at the work place at all times.

**1.7 Competent Person**

The Electricity Regulations 1994 require that all electrical work has to be undertaken by or under the direct supervision of a competent person registered with the Energy Commission. Besides that, the electrical contractor undertaking the electrical work has also to be registered with the Energy Commission. The installation owner thus has to ensure that the appointed electrical contractor is registered with the Energy Commission and that the registration is still valid.

**TABLE 4D1A**  
**Single-core pvc-insulated cables, non-armoured, with or without sheath**  
**(COPPER CONDUCTORS)**

**BS 6004**

**BS 6231**

**Ambient temperature : 30 °C**

**CURRENT-CARRYING CAPACITY (amperes):**

**BS 6346**

**Conductor operating temperature : 70°C**

Conductor cross-sectional area	Reference Method 4 (Enclosed in conduit in thermally insulating wall etc.)		Reference Method 3 (enclosed in conduit on a wall or in trunking etc.)		Reference Method 1 (clipped direct)		Reference Method 11 (on a perforated cable tray horizontal or vertical)		Reference Method 12 (free air)		
	2 cables, single-phase a.c or d.c	3 or 4 cables, three-phase a.c	2 cables, single-phase a.c or d.c	3 or 4 cables, three-phase a.c	2 cables, single-phase a.c or d.c flat and touching	3 or 4 cables, three-phase a.c flat and touching or trefoil	2 cables, single-phase a.c or d.c flat and touching	3 or 4 cables, three-phase a.c flat and touching or trefoil	Horizontal flat spaced	Vertical flat spaced	Trefoil
1	2	3	4	5	6	7	8	9	10	11	12
(mm <sup>2</sup> )	(A)	(A)	(A)	(A)	(A)	(A)	(A)	(A)	(A)	(A)	(A)
1	11	10.5	13.5	12	15.5	14	-	-	-	-	-
1.5	14.5	13.5	17.5	15.5	20	18	-	-	-	-	-
2.5	19.5	18	24	21	27	25	-	-	-	-	-
4	26	24	32	28	37	33	-	-	-	-	-
6	34	31	41	36	47	43	-	-	-	-	-
10	46	42	57	50	65	59	-	-	-	-	-
16	61	56	76	68	87	79	-	-	-	-	-
25	80	73	101	89	114	104	126	112	146	130	110
35	99	89	125	110	141	129	156	141	181	162	137
50	119	108	151	134	182	167	191	172	219	197	167
70	151	136	192	171	234	214	246	223	281	254	216
95	182	164	232	207	284	261	300	273	341	311	264

TABLE 4D1B

VOLTAGE DROP (per ampere per metre):

Conductor operating temperature : 70°C

Conductor cross-sectional area	2 cables d.c	2 cables, single-phase a.c									3 or 4 cables, three-phase a.c											
		Reference Method 3 & 4 (Enclosed in conduit etc. in or on a wall)			Reference Method 1 & 11 (clipped direct or on trays, touching)			Reference Method 12 (spaced*)			Reference Method 3 & 4 (Enclosed in conduit etc. in or on a wall)			Reference Method 1, 11 & 12 (in trefoil)			Reference Method 1 & 11 (flat and touching)			Reference Method 12 (spaced*)		
1	2	3			4			5			6			7			8			9		
(mm <sup>2</sup> )	(mV/A/m)	(mV/A/m)			(mV/A/m)			(mV/A/m)			(mV/A/m)			(mV/A/m)			(mV/A/m)			(mV/A/m)		
1	44	44			44			44			38			38			38			38		
1.5	29	29			29			29			25			25			25			25		
2.5	18	18			18			18			15			15			15			15		
4	11	11			11			11			9.5			9.5			9.5			9.5		
6	7.3	7.3			7.3			7.3			6.4			6.4			6.4			6.4		
10	4.4	4.4			4.4			4.4			3.8			3.8			3.8			3.8		
16	2.8	2.8			2.8			2.8			2.4			2.4			2.4			2.4		
		r	x	z	r	x	z	r	x	z	r	x	z	r	x	z	r	x	z	r	x	z
25	1.75	1.80	0.33	1.80	1.75	0.20	1.75	1.75	0.29	1.80	1.50	0.29	1.55	1.50	0.175	1.50	1.50	0.25	1.55	1.50	0.32	1.55
35	1.25	1.30	0.31	1.30	1.25	0.195	1.25	1.25	0.28	1.30	1.10	0.27	1.10	1.10	0.170	1.10	1.10	0.24	1.10	1.10	0.32	1.15
50	0.93	0.95	0.30	1.00	0.93	0.190	0.95	0.93	0.28	0.97	0.81	0.26	0.85	0.80	0.165	0.82	0.80	0.24	0.84	0.80	0.32	0.86
70	0.63	0.65	0.29	0.72	0.63	0.185	0.66	0.63	0.27	0.69	0.56	0.25	0.61	0.55	0.160	0.57	0.55	0.24	0.60	0.55	0.31	0.63
95	0.46	0.49	0.28	0.56	0.47	0.180	0.50	0.47	0.27	0.54	0.42	0.24	0.48	0.41	0.155	0.43	0.41	0.23	0.47	0.40	0.31	0.51

Note : \* Spacings larger than those specified in Method 12 (see Table 4A1) will result in larger voltage drop

CABLE VOLTAGE DROP ( $V_d$ ) CALCULATIONS**Example:**

Calculate the voltage drop for an installation which is supplied at 240V by a single core 16mm<sup>2</sup> PVC insulated cable in conduit with a length of 23 m and the current flow to the load of 33 A.

Solution:

Find the value of the voltage drop for the size of the cable by using the third column in Table 4D1B.

Cable size = 16mm<sup>2</sup>

From Table 4D1B,

Voltage drop = 2.8 mV/A/m

$$V_d = \frac{M_v \times I_b \times L}{1000}$$

$$V_d = \frac{2.8 \times 33 \times 23}{1000}$$

$$= 2.125 \text{ Volt}$$

The voltage drop in the cable is 2.125 Volt when a cable of 16 mm<sup>2</sup> is used. As this does not exceed the 9.6 Volt as specified, the most suitable cable size to be used is 16 mm<sup>2</sup>.

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**FORM G**  
( REGULATION 14 )  
ELECTRICITY SUPPLY ACT 1990  
**SUPERVISION AND COMPLETION CERTIFICATE**

To : .....  
*(Name & address of owner/management of instalation – see notes overleaf)*

**PART 1: DETAILS OF THE INSTALLATION**

Client :  
Address:

This installation is a/an New Installation/Addition/Alteration of Existing Installation\*

**PART 2: SUPERVISION AND COMPLETION**

I, being the competent person responsible (as indicated by my signature below) for the supervision and completion of the electrical work in the above installation in Part 1, particulars of which are described in the Schedule of Drawings in Part 3, CERTIFY that the said work for which I have been responsible is to the best of my knowledge and belief in accordance with the Electricity Regulations 1994.

The extent of liability of the signatory is limited to the electrical work described above in Part 1 as the subject of this Certificate.

For the supervision and completion of the electrical work:

Name (In Block Letters):

Certificate of Competency:  
Wireman with Single/  
Three Phase Restriction\*

For and on behalf of

Certificate of Competency No.:

Address:

Signature:

Date:

### **PART 3: SCHEDULE OF DRAWINGS**

Each drawing listed below shall bear the following undertaking:

I, hereby, confirm that the electrical work listed in this drawing has been supervised by me in accordance with the Electricity Regulations 1994.

Name:

Wireman with Single/Three Phase Restriction\*:

Certificate of Competency:

Certificate of Competency No.:

For and On Behalf Of:

Address:

Signature:

Date:

- (a)
- (b)
- (c)
- (d)
- (e)

### **NOTES:**

1. The Supervision and Completion Certificate required by regulation 12 of the Electricity Regulations 1994 shall be made out and signed by a competent person in respect of the supervision and completion of the electrical work.
2. This Certificate will indicate the responsibility for supervision and completion of the electrical work, whether in relation to a new installation or further work on an existing installation.
3. When making out and signing a certificate on behalf of a company or other business entity, an individual shall state for whom he is acting.
4. Additional certificates may be required as clarification for larger or complicated electrical work.
5. The signature appended is that of a competent person authorised by the company executing the work of supervision and completion of the electrical work.
6. The page numbers of each sheet should be indicated together with the total number of the sheets involved.
7. The owner or management of the installation shall submit these Supervision and Completion Certificate and Test Certificate (Forms G and H, First Schedule) to the licensee or supply authority, as the case may be, in order to receive energy from the licensee or supply authority.
8. On receipt of the said Certificates in paragraph (7) above, the licensee or supply authority shall henceforth supply energy as requested by the owner or management of the installation.

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\*Delete whichever is not applicable

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**FORM H**  
( regulation 14 )  
ELECTRICITY SUPPLY ACT 1990  
**TEST CERTIFICATE**

To : .....  
(Name & address of owner/management of instalation – see notes overleaf)

**PART 1: DETAILS OF THE INSTALLATION**

Client:  
Address:

This installation is a/an New Installation/Addition/Alteration of Existing Installation\*

**PART 2: TEST**

I, being the competent person responsible (as indicated by my signature below) for the testing of the installation in Part 1, particulars of which are described in the Schedule of Drawings in Part 3 and schedule of Test Results in Part 4, CERTIFY that the above installation for which I have been responsible is to the best of my knowledge and belief in accordance with the Electricity Regulations 1994, and that the above installation is ready and safe to receive energy from or be given energy by the licensee or supply authority, as the case may be.

The extent of liability of the signatory is limited to the electrical work described above in Part 1 as the subject of this Certificate.

For the Test of the Installation:

Name (In Block Letters):

Certificate of Competency:

For and on behalf of

Certificate of Competency No.:

Address:

Signature:

Date:

### **PART 3: SCHEDULE OF DRAWINGS**

Each drawing listed below shall bear the following undertaking:

I, hereby, confirm that the electrical work listed in this drawing has been tested by me in accordance with the Electricity Regulations 1994.

Name:

Certificate of Competency:

Certificate of Competency No.:

For and On Behalf Of:

Address:

Signature:

Date:

- (a)
- (b)
- (c)

### **PART 4: SCHEDULE OF TEST RESULTS**

- (a)
- (b)
- (c)

### **NOTES:**

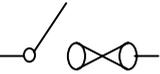
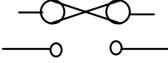
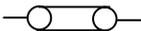
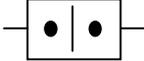
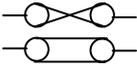
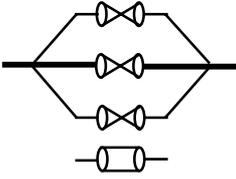
1. The Test Certificate required by regulation 13 of the Electricity Regulations 1994 shall be made out and signed by a competent person in respect of the test of the installation.
2. This Certificate will indicate the responsibility for the test of the installation, whether in relation to a new installation or further work on an existing installation.
3. When making out and signing a certificate on behalf of a company or other business entity, an individual shall state for whom he is acting.
4. Additional certificates may be required as clarification for larger or complicated electrical work.
5. The signature appended is that of a competent person authorised by the company executing the test of the installation.
6. The page numbers of each sheet should be indicated together with the total number of the sheets involved.
7. The owner or management of the installation shall submit these Supervision and Completion Certificate and Test Certificate (Forms G and H, First Schedule) to the licensee or supply authority, as the case may be, in order to receive energy from the licensee or supply authority.
8. On receipt of the said Certificates in paragraph (7) above, the licensee or supply authority shall henceforth supply energy as requested by the owner or management of the installation.

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\*Delete whichever is not applicable

**APPENDIX VII**

**SYMBOLS**

No.	Symbol	Details
1.		Switch fuse
2.		Fuse switch
3.		Fuse
4.		Neutral Link
5.		Kilowatt hour meter
6.		Miniature Circuit Breaker / Moulded Case Circuit Breaker (MCB / MCCB)
7.		Residual Current Device (RCD )
8.		Single phase cut out and neutral link
9.		Three phase cut out and neutral link

## APPENDIX VIII

### Address of Energy Commission Offices

<p>Suruhanjaya Tenaga (Ibu Pejabat) Tingkat 13, Menara TH Perdana Maju Junction, 1001 Jalan Sultan Ismail 50250 Kuala Lumpur</p> <p>Tel: 03-26125400 Fax: 03-26937791 Email: <a href="mailto:info@st.gov.my">info@st.gov.my</a> Website: <a href="http://www.st.gov.my">www.st.gov.my</a></p>	<p>Suruhanjaya Tenaga Tingkat 4, Wisma PERKESO Jalan Persekutuan, MITC 75450 Ayer Keroh Melaka</p> <p>Tel: 06-2319594/97 Fax: 06-2319620</p>
<p>Suruhanjaya Tenaga Tingkat 10, Menara PKNS No. 17, Jalan Yong Shook Lin 46050 Petaling Jaya, Selangor.</p> <p>Tel: 03-79558930 Fax: 03-79558939</p>	<p>Suruhanjaya Tenaga, Tingkat 10, Bangunan KWSP, 13700 Seberang Jaya, Butterworth, Pulau Pinang.</p> <p>Tel: 04-3984957/3988255/3981357 Fax: 04-3900255</p>
<p>Suruhanjaya Tenaga, Tingkat 1, Bangunan KWSP, Jalan Greentown, 30450 Ipoh, Perak.</p> <p>Tel: 05-2535413 Fax: 05-2553525</p>	<p>Suruhanjaya Tenaga, Suite 18A, Aras 18, Menara Ansar, No. 65, Jalan Trus, 80000 Johor Bahru, Johor.</p> <p>Tel: 07-2248861 Fax: 07-2249410</p>
<p>Suruhanjaya Tenaga , Tingkat 7, Komplek Teruntum, Jalan Mahkota, 25000 Kuantan, Pahang.</p> <p>Tel: 09-5142803 Fax: 09-5142804</p>	<p>Suruhanjaya Tenaga, Tingkat 6, Bangunan KWSP, Jalan Padang Garong, 15000 Kota Bharu, Kelantan.</p> <p>Tel: 09-748 7390 Fax: 09-744 5498</p>
<p>Suruhanjaya Tenaga, Tingkat 7, Bangunan BSN, Jalan Kemajuan, 88000 Kota Kinabalu, Sabah.</p> <p>Tel: 088-232 447 Fax: 088-232 444</p>	<p>Suruhanjaya Tenaga, Tingkat 3, Wisma Saban, KM 12, Jalan Labuk W.D.T No. 25, 90500 Sandakan, Sabah</p> <p>Tel: 089-666 695 Fax: 089-660 279</p>