

## Chapter 4 Operation Considerations for Bioreactor

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## Exercise 1

Compare between batch and continuous modes by completing the table below.

| Factors   | Batch | Continuous |
|---|-------|------------|
| Productivity (rate of product per time per volume)                            |       |            |
| Flexibility   |       |            |
| Controlled constant environment condition                                     |       |            |
| Genetic stability (maintaining the organism with the desired characteristics) |       |            |
| Operability   |       |            |
| Sterility (maintaining a sterile system)                                      |       |            |
| Which type is more efficient?   |       |            |
| Which type is more common?  |       |            |

