## [SEPARATION PROCESS]



## **ASSIGNMENT 1**

## All the assumptions must be clearly stated

- 1. Air at 131 °F and 1 atm enters a direct-heat dryer with a humidity, H of 0.01 kg  $H_2O / kg$   $H_2O$  dry air. Determine the following from the humidity chart:
  - i) Saturation humidity
  - ii) Relative humidity
  - iii) Percentage humidity
  - iv) Humid volume
  - v) Humid heat
  - vi) Enthalpy
- 2. The following experimental data was obtained from surface drying of a 3.18 cm-thick X 6.6 cm<sup>2</sup> cross sectional area slab of a thick paste of CaCO<sub>3</sub> from both sides by air at 39.8 °C and a cross-circulation velocity of 1 m/s exhibit the complex type of drying rate curve with the following constants:

Constant rate period:

$$X_o = 10.8\%$$
  
 $X_{c1} = 8.3\%$   
 $R_{c1} = 0.053 \text{ g H}_2\text{O}/\text{h-cm}^2$ 

First falling rate period:

$$X_{c2}$$
 = 3.7%  
 $R_{c2}$  = 0.038 g H<sub>2</sub>O /h-cm<sup>2</sup>

Second falling rate period to X = 2.2%

$$R = 29.03 X^2 - 0.048 X$$

Determine the time to dry a slab of the same dimensions at the same drying conditions, but from  $X_o = 0.14$  to X = 0.01. Assume the initial weight of the slab is 46.4 g.