

## Course Name SEPARATION PROCESS

# **Chapter**Introduction

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### Course synopsis

 This course aims to introduce the principles of typical unit operations involved in chemical and petrochemical industry such as drying of process material, adsorption and fixed-bed separation, membrane separation, mechanical-physical separation and crystallization. At the end of this course, it is expected that the students will understand theories, principles, calculations and basic design parameters associated with every unit operation

#### Course Outcomes

By the end of semester, students should be able to:

 CO1 - Explain, discuss and interpret the concept of unit operations i.e drying, adsorption, fixed bed separation crystallization, membrane separation and mechanical-physical separation

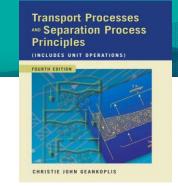
 CO2 - Analyze problems related to unit operation in chemical related processes.

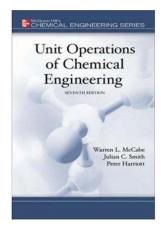
CO3 - Analyze basic design parameters associated with certain unit operations.

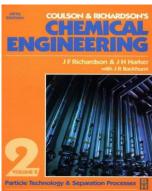


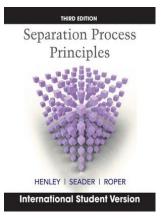
#### References

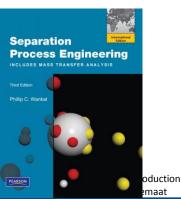
- Transport Processes and Separation Process Principles: (includes Unit Operations)-Christie J. Geankoplis-Prentice Hall Professional Technical Reference, 2003
- Unit Operations of Chemical Engineering (7th edition)(McGraw Hill Chemical Engineering Series);
   Warren McCabe, Julian Smith, Peter Harriott
- 3. Coulson and Richardson's Chemical Engineering: Particle technology and separation processes, Volume 2- John Metcalfe Coulson, John Francis Richardson, John Hadlett Harker, J. R. Backhurst; Butterworth-Heinemann, Sep 24, 2002
- 4. Separation Process Principles Seader, J. D. / Henley, Ernest J.- 3. Edition March 2011- John Wiley & Sons
- Separation Process Engineering: Includes Mass Transfer Analysis: 3rd Edition; Phillip Wankat: Nov 2011, Pearson











## **Course Content Planning**

Chap	Topic
1	<ul> <li>Drying of Process Material</li> <li>Equipment for drying</li> <li>Equilibrium moisture content of materials</li> <li>Calculations methods for constant-rate drying period</li> <li>Calculation methods for falling-rate drying period</li> <li>Drying in falling-rate period by diffusion and capillary flow</li> <li>Unsteady-state thermal processing and sterilization of biological materials</li> </ul>
2	<ul> <li>Adsorption and Fixed-Bed Separation</li> <li>Batch adsorption</li> <li>Introduction to adsorption processes</li> <li>Design of fixed-bed adsorption columns</li> <li>Ion exchange processes chromatography</li> </ul>

## **Course Content Planning**

Chap	Topic
3	<ul> <li>Membrane Separation Process</li> <li>Introduction and Types of Membrane Separation Processes</li> <li>Membrane transport theory</li> <li>Membrane for Liquid separation process(RO, UF,MF)</li> <li>Membrane for gas separation (Pure gas, Mixed gas, pervaporation)</li> <li>Other membrane processes (dialysis,ion exchange membrane, membrane contactor, membrane distillation)</li> </ul>

## Course Content Planning

Chap	Topic
4	<ul> <li>Crystallization</li> <li>Type of crystals and equipment in crystallization</li> <li>Yield, heat and material balance in crystallization</li> <li>Nucleation and rate of crystal growth</li> <li>Model for mixed suspension-mixed product removal crystallizer.</li> </ul>
5	<ul> <li>Mechanical-Physical Separation Processes</li> <li>Introduction and classification of mechanical-physical separation processes</li> <li>Filtration in solid-liquid separation</li> <li>Settling and sedimentation in particles-fluid separation</li> <li>Centrifugal separation processes</li> <li>Mechanical size reduction</li> </ul>



Credit to the authors:
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