

ENVIRONMENTAL ENGINEERING

Chapter 4 : Waste Water Treatment (Part 3)

by

Siti Hajar Noor

Faculty of Chemical & Natural Resources Engineering
hajarnoor@ump.edu.my



Chapter Description

- **Topic**
 - Sludge treatment
 - Advance wastewater treatment
- **Expected Outcomes**
 - Classify the treatment processes involved in wastewater treatment
 - Interpret the concept in wastewater treatment which consists of primary, secondary, sludge and advance treatment
- **References**
 - Peavy, H.S., Rowe, D.R. and Tchobanoglous, G., Environmental Engineering, McGraw Hill, 1985.
 - Mackenze, I.D., Introduction to Environmental Engineering, 4th Edition, Davis A. Cornell, Mc Graw Hill, 2008.
 - Sawyer, C.N. Chemistry for Environmental Engineerin. 4th Edition, McGraw Hill, 1994.
 - Martin, T.A. and David, W.H. Fundamental of Environmental Engineering. 2003.
 - Environmental Quality Act 1974 (Subsidiary Legislation), International Law Book, Service June 2002.

SLUDGE TREATMENT



Sludge treatment and disposal

- Sludge characteristics
- Sludge thickening
- Sludge digestion
- Sludge disposal



Sludge characteristics

- Sludge disposal facilities is a function of volume of sludge to be handled, cost saving attained by volume reduction.

Primary sludge	Secondary sludge
<ul style="list-style-type: none">■ From primary settling, 40 – 60% of influent solids■ Inorganic solids & coarser organic colloids■ More concentrated.	<ul style="list-style-type: none">■ Solids escape from primary settling■ Primary biological solids■ Consistency depends on treatment process

Sludge treatment - thickening

- Vacuum filtration and centrifugation – semisolid.
- Gravity thickener – horizontal agitation, suspended-culture system sludge, double solid content.
- Dissolved air flotation – flocculent nature, secondary effluent.

The quantity of solids can be determined by the following equation:

$$M_p = \xi \times SS \times Q$$

where M_p = mass of primary solids $\left(\frac{kg}{d}\right)$, ξ = efficiency of primary clarifier,

SS = total suspended solids in effluent $\left(\frac{kg}{m^3}\right)$, Q = flow rate $\left(\frac{m^3}{d}\right)$

The volume of the primary sludge is given by:

where V = volume of sludge produced $\left(\frac{m^3}{d}\right)$,

M = mass of dry solid $\left(\frac{kg}{d}\right)$,

S = solids content expressed as a decimal fraction,

1000 = density of water $\left(\frac{kg}{m^3}\right)$

$$V = \frac{M}{1000 \times S}$$

The mass of secondary solids:

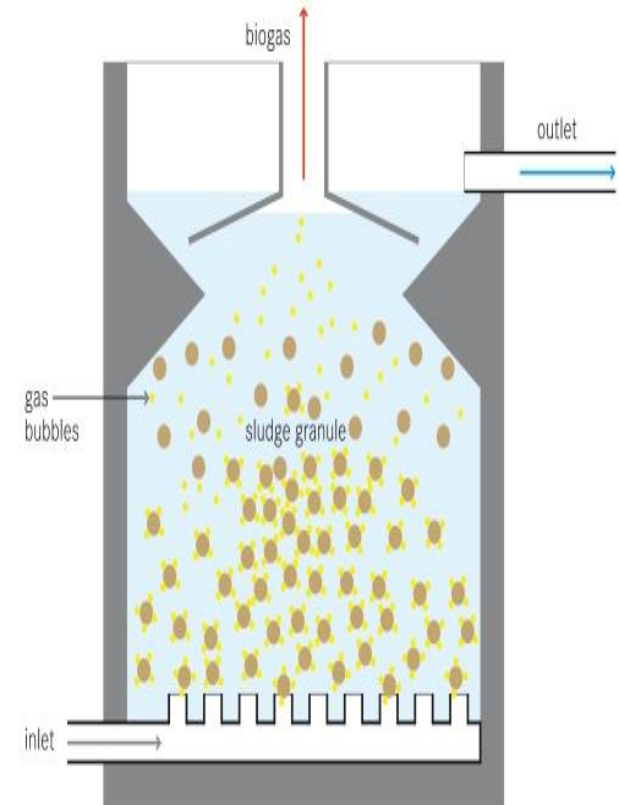
$$M_s = Y' \times BOD_5 \times Q$$

where M_s = mass of secondary solids $\left(\frac{kg}{d}\right)$, Y' = biomass conversion factor $\left(\frac{kg}{kg}\right)$,

BOD_5 = BOD_5 removed by secondary treatment $\left(\frac{kg}{m^3}\right)$, Q = flow rate $\left(\frac{m^3}{d}\right)$

Sludge digestion

- **Anaerobic digestion** – normally for dealing primary sludge due to readily available organics that would induce a rapid growth of biomass if treated aerobically.
 - Function – convert sludge to liquids and gases
 - High rate digesters are more efficient – consists of two stage anaerobic sludge digester
 - First stage, completely mixed, second, stratified
- **Aerobic digestion** – involves stabilizing sludge wasted from aeration systems (after secondary clarifier)



Source: https://upload.wikimedia.org/wikipedia/commons/d/da/Schematic_of_the_Upflow_Anaerobic_Sludge_Blanket_Reactor_UASB.jpg

Sludge disposal

- Several options are available for ultimate disposal of wastewater sludge, which includes:
 - a) **Incineration** – raw sludge.
 - b) **Placement in sanitary landfill** – raw/digested sludge.
 - c) **Soil fertilizer/soil conditioner** – nonhuman consumption, liquid state (spraying, ridge & furrow, direct injection).

Advanced wastewater treatment

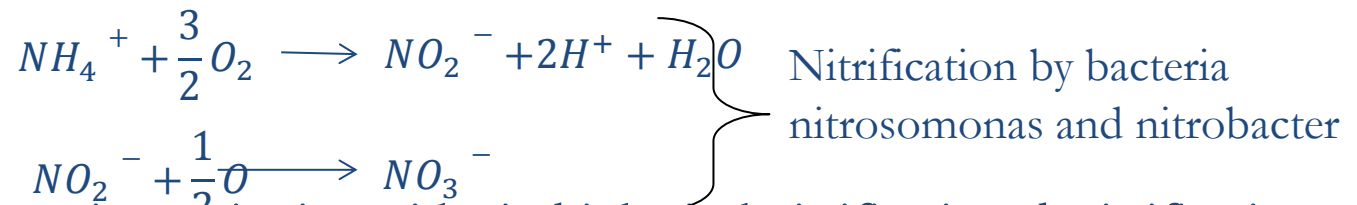
- Referred to as tertiary treatment.
- Nutrient removal (nitrogen and phosphorus).
- Solids removal.

Nutrient removal - nitrogen

- Results from biological decomposition of proteins and from urea discharged in body waste.
- Nitrogen converted to free ammonia or to ammonium ion.
- These two species – together termed as ammonia nitrogen.



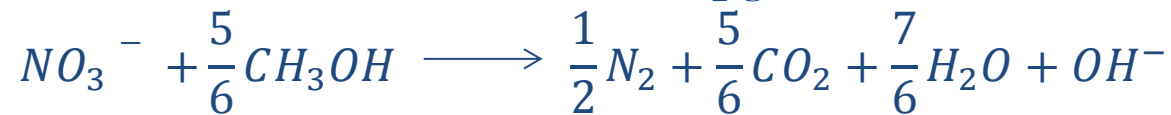
- Ammonia nitrogen will be oxidized to nitrate



- Removing ammonia – stripping with air, biological nitrification-denitrification

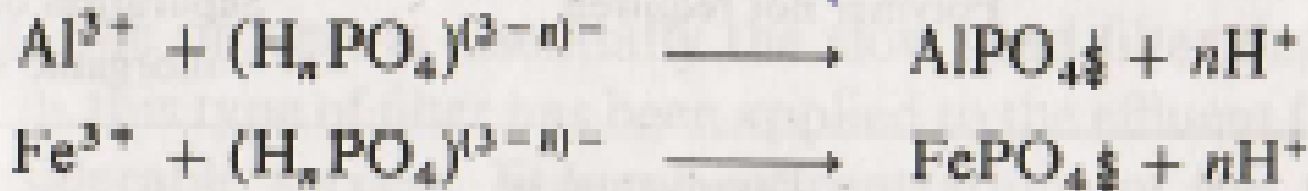
Nitrogen removal

- Air stripping - Consists of converting ammonium to the gaseous phase and then dispersing the liquid in air. Complete conversion to ammonia at pH 11, using lime.
- Nitrification – denitrification – Ammonia nitrogen converted to nitrogen gas, N_2 by biological processes. N_2 is inert and does not react with the wastewater.
- Denitrification – nitrate is reduced to N_2 gas.



Phosphorus removal

- Most phosphate in the form of orthophosphates (negative radicals PO_4^{3-} , HPO_4^{2-} , H_2PO_4^-)
- Removal accomplished with chemical precipitation – orthophosphates combine with trivalent aluminum / iron cations to form a precipitate:



Solid removal

1. Suspended solids removal

- Several methods are available including centrifugation, air flotation, mechanical microscreening.
- In current practice, granular media filtration is the most commonly used process (moving bed filters, pulsed bed filter).
- Sand filters have been used to polish effluents from septic tank & other anaerobic treatment units.

2. Dissolved solids removal

- Methods used includes ion exchange, microporous membrane filtration, adsorption and chemical oxidation to decrease the dissolved solids content of water.

End of Chapter 4



Author Information

Credit to the author: Dr Norhanimah
Hamidi



OER Environmental Engineering by Siti Hajar Noor (editor) work is under licensed
[Creative Commons Attribution-NonCommercial-NoDerivatives 4.0 International License](https://creativecommons.org/licenses/by-nc-nd/4.0/).